



**HEALTH (TREATMENT OF SEWAGE AND DISPOSAL OF  
EFFLUENT AND LIQUID WASTE) REGULATIONS 1974**

## **SECONDARY TREATMENT SYSTEM APPROVAL**

This is to certify that the Taylex Advanced Secondary Treatment System:

Model Designation	<b>Concrete ABS 1500 Poly PABS 1500 Concrete ABS 5000</b>
Manufactured by:	<b>Taylex Industries Pty Ltd 56 Prairie Road Ormeau QLD 4208</b>
DoH Approval Number:	<b>F-AA-51817</b>

is approved by the Chief Health Officer under the *Health (Treatment of Sewage and Disposal of Effluent and Liquid Waste) Regulations 1974* for use within Western Australia in accordance with the conditions specified in Schedules 1 and 2.

Date of Issue: **26 February 2024**

Date of Expiry: **19 August 2025**

This approval is valid until 19 August 2025 with Taylex Australia Pty Ltd Global certification number 40/22 and 40/24 or until withdrawn by the Chief Health Officer

**Richard Theobald**  
delegate of  
**CHIEF HEALTH OFFICER**

**26 February 2024**



## SCHEDULE 1: GENERAL DESCRIPTION

Specification Summary		Taylex Concrete ABS 1500 & Poly PABS 1500	Concrete ABS 5000
Maximum daily influent volume		1500 L/day (10EP)	5000L/day (33EP)
Disinfection method		Chlorine	Chlorine
Average results over the testing period to AS1546.3:2017	BOD	1.5mg/l	1.07mg/l
	TSS	7.6mg/l	6.12mg/l
	Turbidity	31.1 NTU	8.51NTU
	<i>E. coli</i>	1.4cfu/100mL	0.41 CFU/100ml
	TN	-	45.68mg/l
	TP	-	9.21mg/l



## SCHEDULE 2: CONDITIONS OF APPROVAL



### 1. General

- 1.1 No alteration to the design or specification of the Taylex ADVANCED SECONDARY TREATMENT SYSTEM shall occur without prior approval of the Chief Health Officer.
- 1.2 Any changes to the design or the construction of the Taylex ADVANCED SECONDARY TREATMENT SYSTEM shall be submitted for assessment and approval to the Department of Health before being made commercially available in Western Australia.
- 1.3 Conditions of approval may be varied or withdrawn at the discretion of the Chief Health Officer.
- 1.4 Each Taylex ADVANCED SECONDARY TREATMENT SYSTEM shall be permanently and legibly marked on a non-corrosive metal plaque or equivalent, attached to the lid with the following information:
  - The brand name of the system;
  - The manufacturer's name or registered trademark;
  - The month and year of manufacture.
- 1.5 The manufacturer shall provide the following information to each Local Government where it is intended to install an ATU in their area once Departmental Approval has been obtained:
  - Statement of warranty
  - Statement of service life
  - Quality Assurance Certification
  - Installation Manual
  - Service Manual
  - Owner's Manual
  - Service Report Form
  - Engineering Drawings
  - Detailed Specifications
  - Approval documentation from Department of Health WA.

### 2 Installation and Commissioning

- 2.1 For each installation, an application for approval to install shall be in the form of an application to install an apparatus as required under the *Health (Treatment of Sewage and Disposal of Effluent and Liquid Waste) Regulations 1974*. Each application for installation shall be made to the Local Government and include full plans and specifications, a completed *Application to Construct or Install an Apparatus for the Treatment of Sewage* form, and pay all fees as prescribed.

- 2.2** Installation of each Taylex ADVANCED SECONDARY TREATMENT SYSTEM shall be carried out only by installers authorised by Taylex Industries Pty Ltd.
- 2.3** The installation of each Taylex ADVANCED SECONDARY TREATMENT SYSTEM shall comply with Part 2 of the Department of Health *“Code of Practice for the Design, Manufacture, Installation and Operation of ATUs Serving Single Dwellings, November 2001”*.
- 2.4** The Local Government should require that on completion of the installation of each Taylex ADVANCED SECONDARY TREATMENT SYSTEM, the system is inspected and checked by the manufacturer or the manufacturer's agent. The manufacturer or the agent is to certify that the system has been installed in accordance with Part 2 of the Department of Health *Code of Practice for the Design, Manufacture, Installation and Operation of ATUs Serving Single Dwellings, November 2001* and commissioned in accordance with its design, conditions of Approval and any additional requirements of the Local Government.
- 2.5** All necessary measures shall be taken by Taylex Industries Pty Ltd (or their authorised agents) as directed by the Chief Health Officer to rectify any Taylex ADVANCED SECONDARY TREATMENT SYSTEM installation should it be demonstrated to fail in meeting condition (2.4) above.
- 2.6** The Local Government should require that all electrical work must be carried out by a licensed electrician and in accordance with the relevant provisions of AS/NZS 3000.
- 2.7** The Taylex ADVANCED SECONDARY TREATMENT SYSTEM shall be supplied, constructed and installed in accordance with the design as submitted and accredited by the Department of Health WA.
- 2.8** The tank lid must:
- be a minimum of 100mm above landscaped ground level
  - not have any structure erected above it
  - not be subject to vehicular traffic and heavy pedestrian traffic
- 2.9** The manufacturer shall supply with each Taylex ADVANCED SECONDARY TREATMENT SYSTEM an owner's manual, which sets out the care, operation, and maintenance and on-going management requirements of the system.



### **3 Maintenance and Servicing**

- 3.1** The Local Government shall require the owner/occupier of a premise to enter into a 3 monthly service contract with an authorized service person that is authorized to service Taylex ADVANCED SECONDARY TREATMENT SYSTEM.

**3.2** The Taylex ADVANCED SECONDARY TREATMENT SYSTEM shall be serviced at three (3) monthly intervals in accordance with the details set out in the owner's and service manual.

**3.3** Each three monthly service shall include a check on all mechanical, electrical and functioning parts of the system including:

- Pumps and air blower
- The control panel and alarm system
- Slime growth on the filter media
- The operation of the chlorine disinfection unit
- The operation of the sludge return system
- Sludge built up in the sedimentation Chamber
- On-site testing for free residual chlorine, pH and dissolved oxygen
- The effluent irrigation area

**3.4** The Local Government should require that a service report sheet, in triplicate, is completed for each service. The original shall be given to the owner, the duplicate forwarded to the Local Government and the triplicate retained by the service contractor.

## **4 On-going Management**

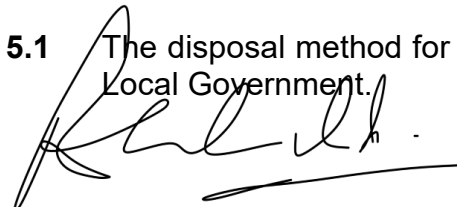
**4.1** The owner's manual prepared by the manufacturer shall contain a plan for the on-going management of the Taylex ADVANCED SECONDARY TREATMENT SYSTEM. The plan shall include details of:

- the treatment process
- procedures to be followed in the event of a system failure
- emergency contact numbers
- maintenance requirements
- inspection and sampling procedures to be followed as part of the on-going monitoring program developed by the Local Government.

**4.2** Effluent from the Taylex ADVANCED SECONDARY TREATMENT SYSTEM taken in any random grab sample shall comply with the advance secondary standard stated in Schedule 1.

## **5 Permitted uses**

**5.1** The disposal method for the system onsite is subject to the approval of the Local Government.



**Richard Theobald**  
delegate of  
**CHIEF HEALTH OFFICER**

26 February 2024

W:\Public Health\EHD\Water Unit\WASTEWATER MANAGEMENT\WASTE\Product Approvals\PreApproval Documents\ATUs\Taylex\Approval 2020\Typing\F-AA-51817-Taylex Approval Conditions - Sep 2020.docx



# PRODUCT CERTIFICATE OF REGISTRATION



## Global Certification Pty Ltd

### Number 40/22

Product Performance Testing

**AS 1546.3:2017**

**Advanced Secondary 1500 L/day or 10EP Level**

Issued to

### Taylex Australia Pty Ltd

56 Prairie Road Ormeau Qld 4208



**Certification Date: - 19 August 2020**

**Expiry Date: - 19 August 2025**

**Product Certified:**

Model	Disinfection	Average Results over the Test Period	Servicing Frequency	Discharge	Manufactured and assembled
Taylex Concrete ABS 1500 and Taylex Poly ABS 1500	Yes	TSS 7.6mg/l BOD <sub>5</sub> 1.5mg/l E coli 1.4 CFU/100ml	3 Monthly Service  3.2 yearly sedimentation pump out or as required	Pumped via disinfection/pump chamber with chlorine dispenser	Manufactured and Assembled at: 56 Prairie Road Ormeau Qld 4208

The system took 4 weeks to meet the advanced secondary standard.

**Note:** The Ecoli result was compliant for the entire period from installation.

The vertical axis tanks are certified to AS/NZS 1546.1:2008 for both the Poly and Concrete systems.

**NACE CODES: 3700**

*This Certificate of Conformance to the Product Certificate Scheme for "Domestic Wastewater Treatment Units (Septic Tanks) and Rainwater Tanks" remains the property of Global Certification Pty. Ltd. and is granted subject to the terms and conditions of the Contract Application, in respect of the Product certified on this page and the attached schedule to the Certification of Conformance, bearing the same number as this certificate.*

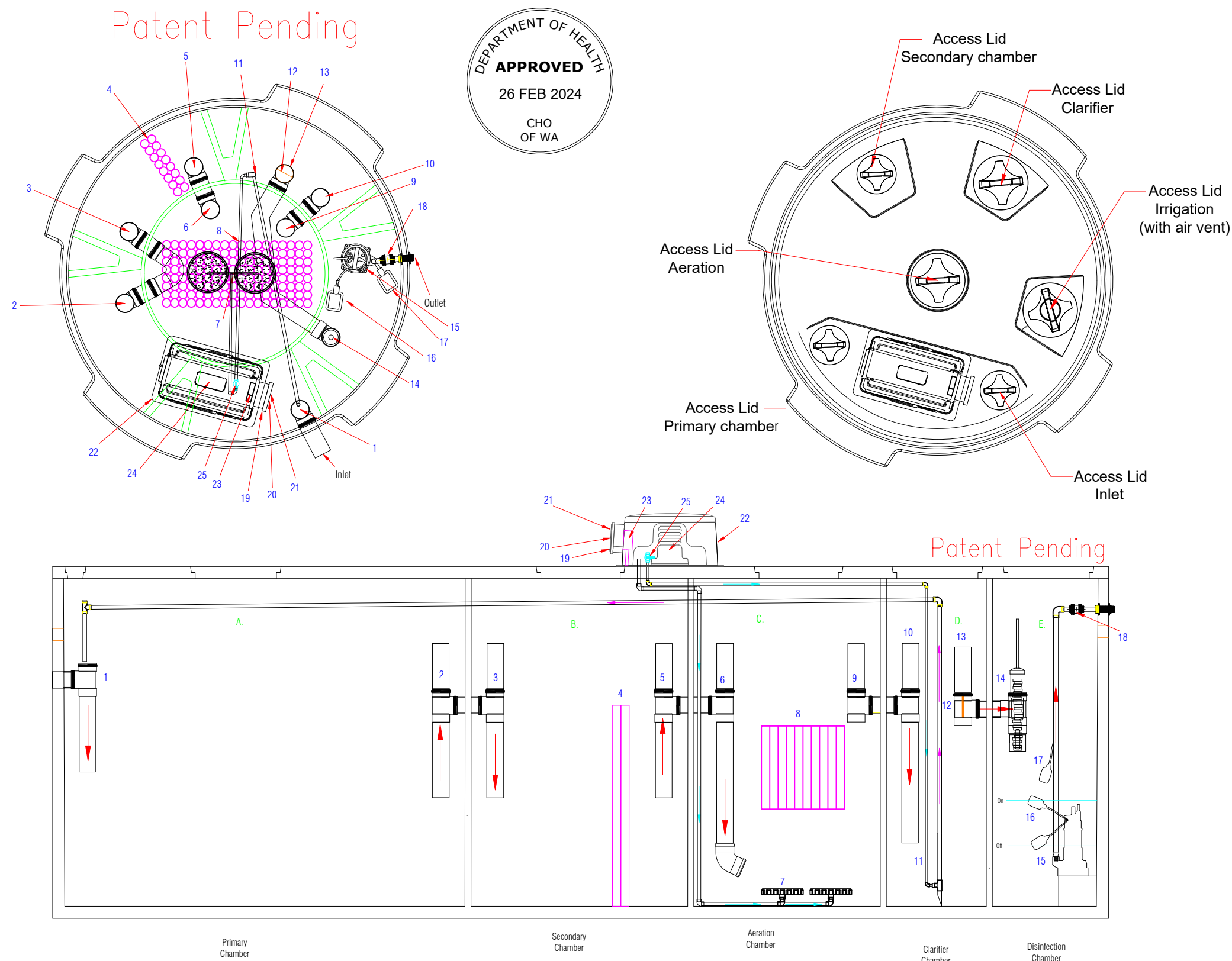
Date of Issue: 9 February 2021

**Bruce Smith Director**



[www.jas-anz.com.au/register](http://www.jas-anz.com.au/register)

Signed for and on behalf of Global Certification Pty Ltd  
PO Box 953 Belconnen ACT 2616



## TANK DETAILS

TAYLEX WASTEWATER  
PABS2000NR – Poly

Poly Tank

	CHAMBER	CAPACITY 'L'
A	PRIMARY	1646
B	SECONDARY	881
C	AERATION	2053
D	CLARIFIER	663
E	IRRIGATION	665
	EMERGENCY STORAGE	1541

WORKING VOLUME 5908 Litres

TOTAL VOLUME 7449 Litres

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20. ECO-PANEL CONTROL
21. ECO-PANEL ALARM LIGHT
22. BLOWER BOX
23. WEATHERPROOF GPO'S
24. BLOWER
25. RECIRCULATION AIR COCK



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DRAWN:	CZ			SCALE:	NTS
CHECKED:	KQ				
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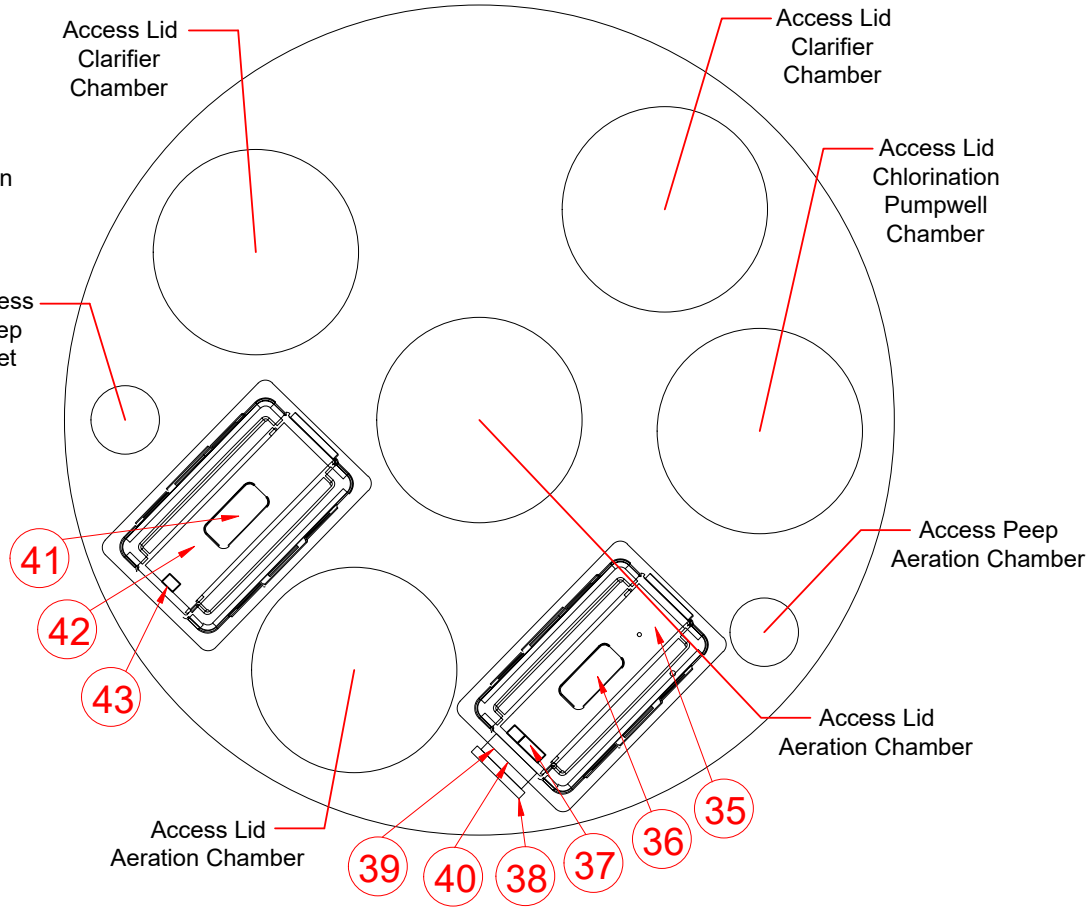
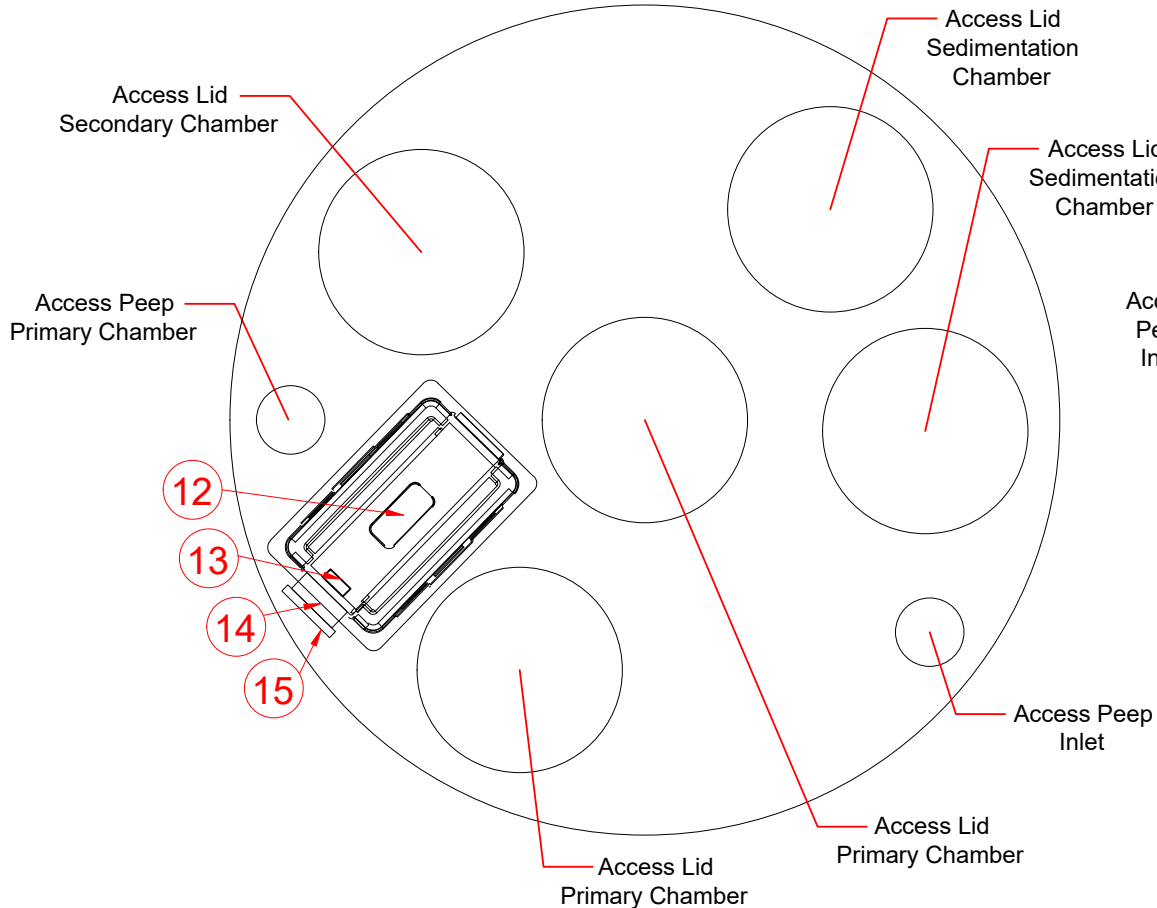
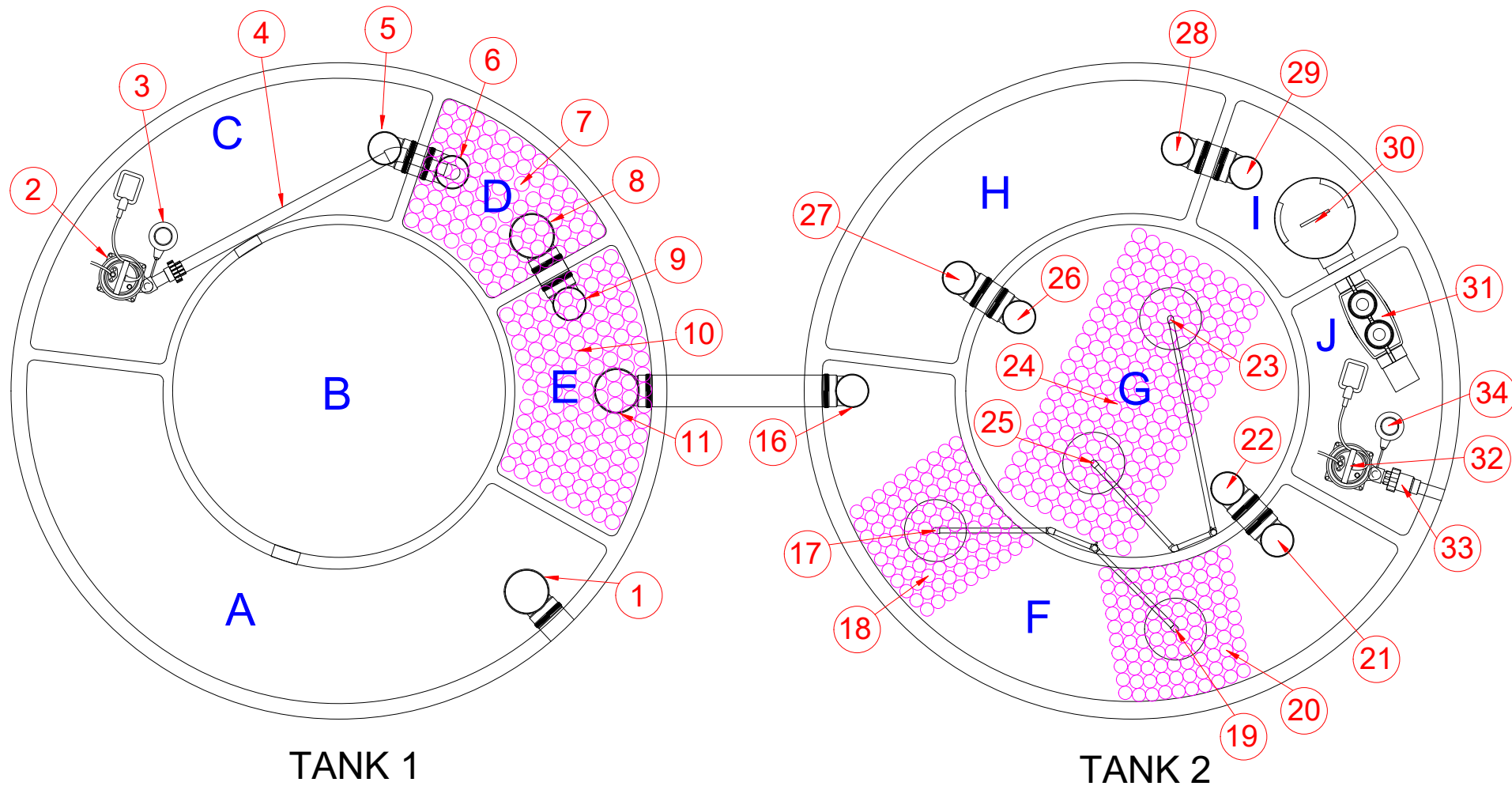
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TITLE:  
PABS 1500

DRAWING No.: 1 of 1

SERIES: 1 ISSUE No.:



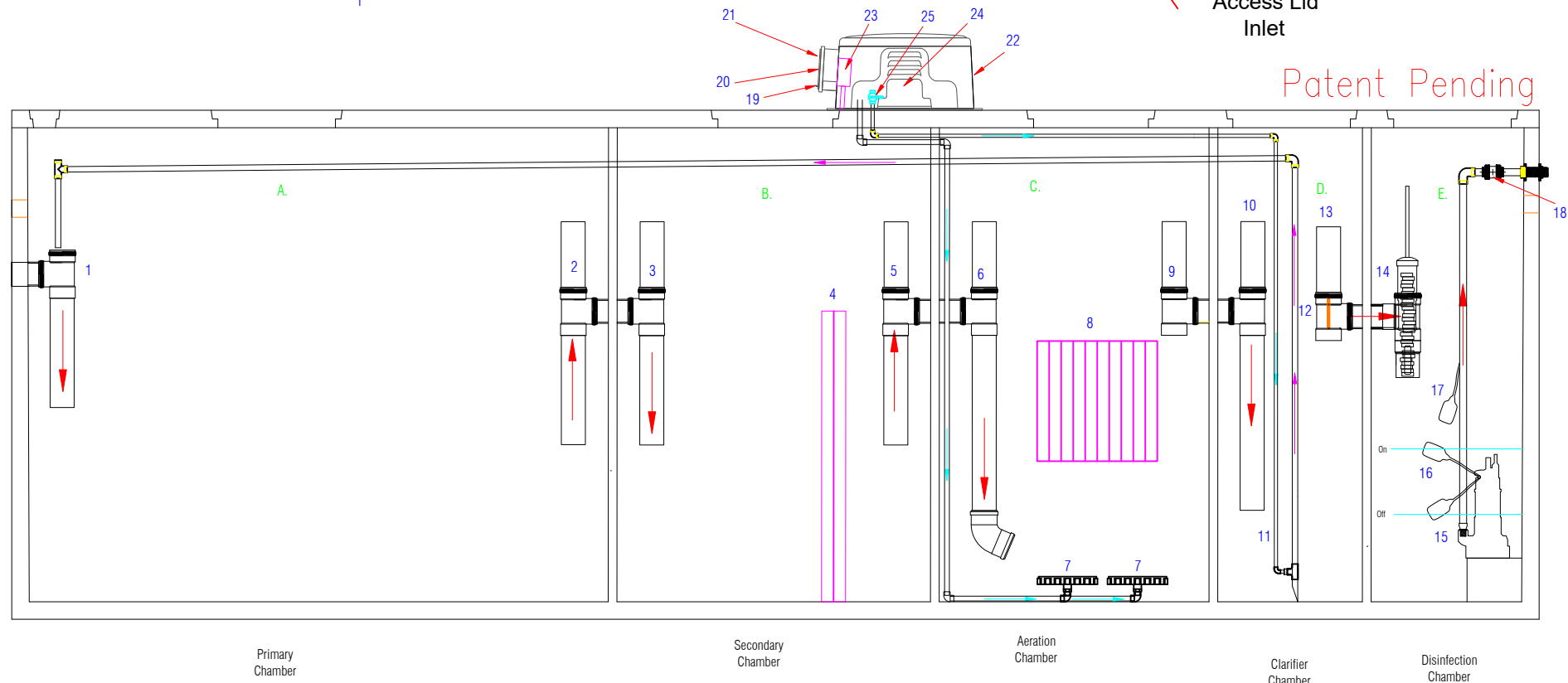
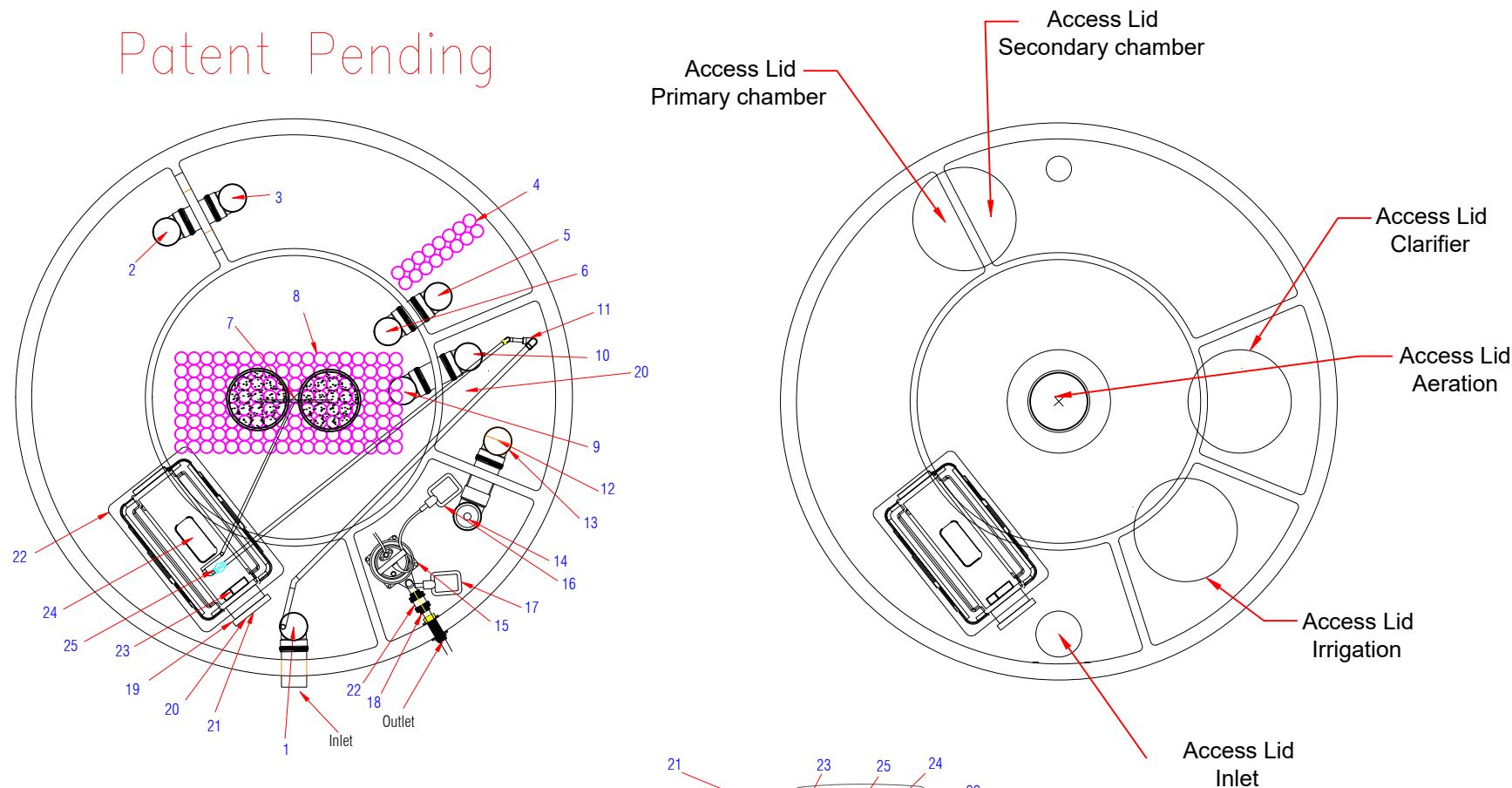


TAYLEX CONCRETE ABS5000	
A. PRIMARY PRE-TREATMENT CHAMBER	2,350lt
B. PRIMARY PRE-TREATMENT CHAMBER	2,280lt
C. SECONDARY TREATMENT CHAMBER	1,490lt
D. SEDIMENTATION CHAMBER	640lt
E. SEDIMENTATION CHAMBER	850lt
F. AERATION CHAMBER	2,200lt
G. AERATION CHAMBER	2,110lt
H. CLARIFIER CHAMBER	1,340lt
I. CLARIFIER CHAMBER	570lt
J. CHLORINATION PUMPWELL CHAMBER	621lt
WORKING VOLUME = 14,451 Litres	
TOTAL TANK CAPACITY = 22,124 Litres	

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42. BLOWER - NITTO LA120	
43. 1 SINGLE WEATHERPROOF GPO	



Patent Pending



TANK DETAILS

TAYLEX WASTEWATER

Concrete Tank

	CHAMBER	CAPACITY 'L'
A	PRIMARY	1684
B	SECONDARY	842
C	AERATION	2071
D	CLARIFIER	662
E	IRRIGATION	621
	EMERGENCY STORAGE	3440

WORKING VOLUME 5880 Litres

TOTAL VOLUME 9320 Litres

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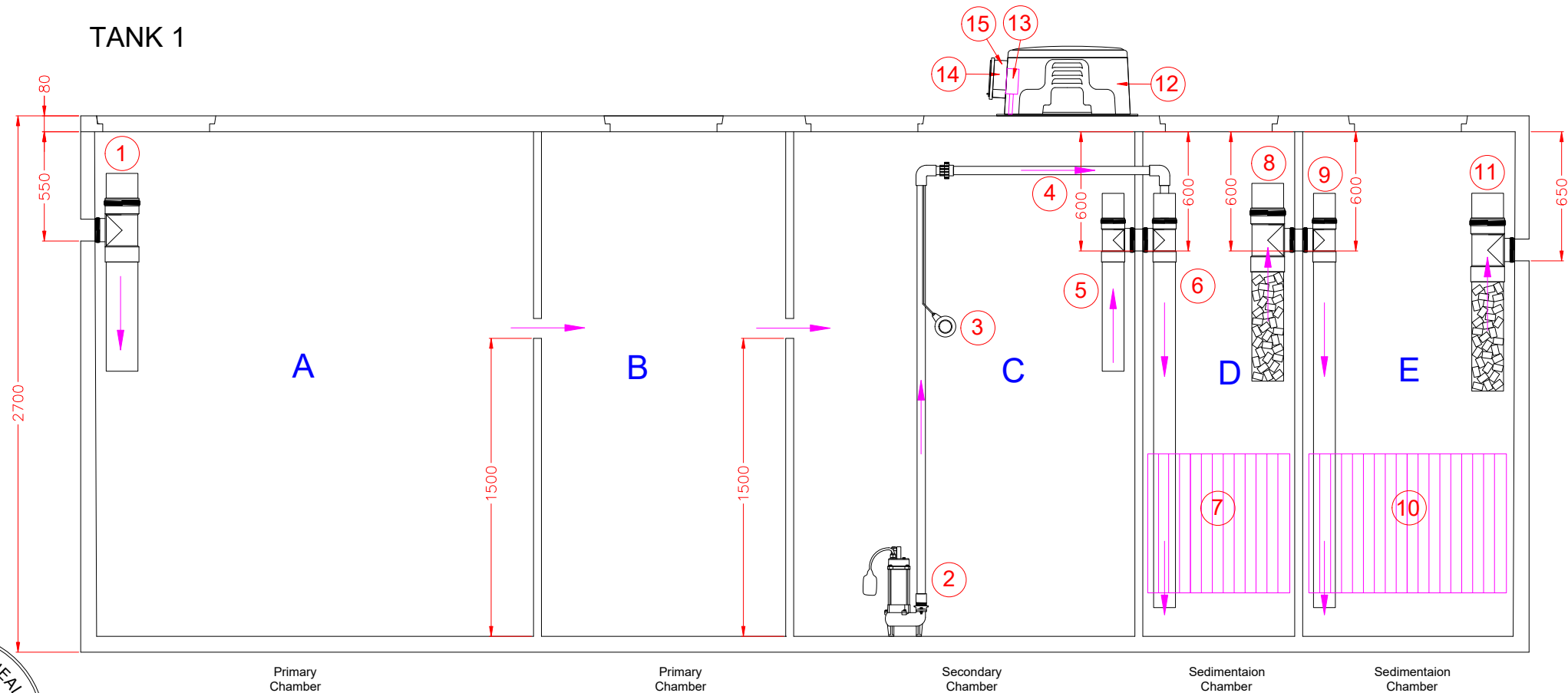
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Certification Drawing

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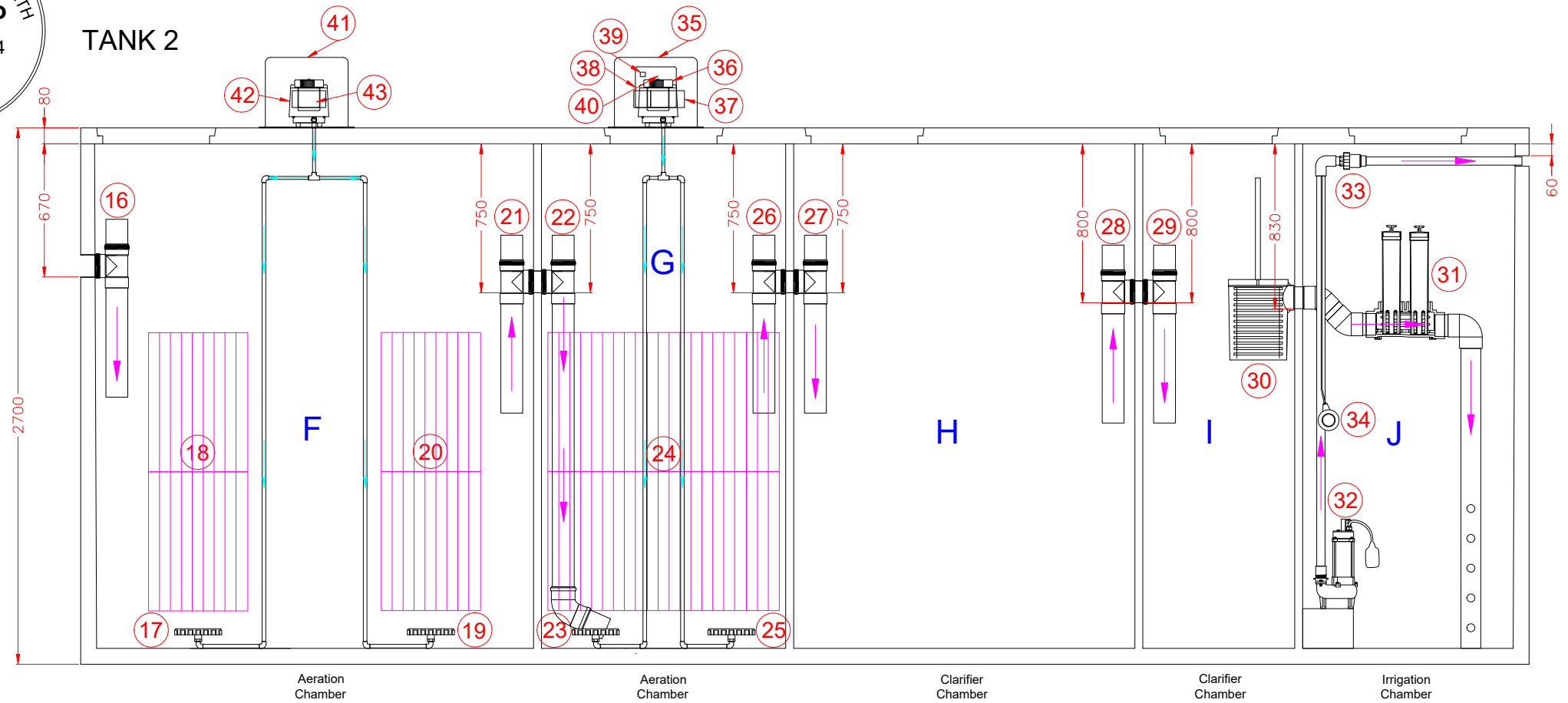
DRAWING No.: 1 of 1

SERIES: 2 ISSUE No.:

TANK 1



TANK 2



TAYLEX CONCRETE ABS5000

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**Taylex**  
WASTEWATER



# Owner's Manual

Taylex Advanced Blower System



**Taylex**

WASTEWATER

**Wastewater Recycling  
Systems for Australian &  
New Zealand homes that  
protect your family and our  
environment.**

Taylex Systems produce the  
highest quality effluent for the  
safest and best environmental  
outcomes.



Trust Taylex	<b>1</b>
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# Trust Taylex

Welcome to Taylex, an Australian family-owned company founded in 1969. We have 80 plus employees and over 90 trained wastewater specialists who market, install and service our range nationally in Australia and New Zealand. Post installation, we have a network of over 300 trained Service Technicians to provide the ongoing care and maintenance for your system.

We manufacture a range of products for Wastewater, Rainwater and Stormwater applications, we also offer Servicing for our wastewater systems. Taylex was the first company to manufacture Home Sewage Treatment Systems in Australia and we continue to be leaders in our field.

## Expertise

With over 50 years of experience building our reputation, Taylex is the trusted voice for the wastewater industry. We work closely with the national manufacturers association and governing bodies to lobby for more stringent wastewater regulations to ensure the highest level of treatment is met and to provide you with the best results possible.

## Integrity

We honour warranties. We stand behind our products, for their lifetime, no questions, no fine print. We are an Australian owned and made family business. We are passionate about producing quality products that work. We take care of our staff. We value the environment and human health.

## Flexibility

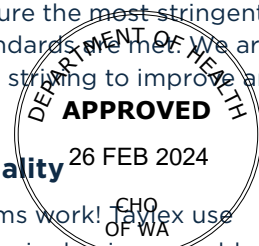
Taylex has a system that will work for you. In difficult terrain or soil, for the size of your house and slope of your block, Taylex systems are adaptable, we are eager to work with you and become part of the solution.

## Innovation

Taylex is at the cutting edge of environmentally sound wastewater treatment that is healthy and sustainable for your family and the environment. We are constantly testing and improving our systems to not only provide unparalleled quality and unmatched results, but to ensure the most stringent safety standards are met. We are constantly striving to improve and perfect.

## Functionality

Our Systems work! Taylex use Monolithic, single piece moulds meaning no deteriorating seals or weak post-joined walls, which could expose your family to catastrophic failure of your system. There's no skimping on parts from the biggest pump down to the smallest seal. Our systems are designed and engineered to last as long as your home.



# What is a Wastewater Treatment System?

Taylex Wastewater Treatment Systems are safe, environmentally sound, reliable, and cost-efficient. Our advanced systems use natural processes to turn your household wastewater into clear, odourless water.

Secondary treatment systems are the most commonly used systems in Australia. They treat your household wastewater to a very high quality, allowing you to reuse your water in areas closer to your home and neighbouring properties, often above ground, with complete peace of mind.

Secondary Treatment Systems are designed to treat all the wastewater that is generated by your home. The wastewater includes the sewage (black water) that is discharged from the toilets and bidets and the sullage (grey water) that is discharged from sinks, washing machines, dishwashers, showers, and baths. Your Taylex ABS treats wastewater in an environmentally sustainable way by making use of the naturally occurring bacteria that are present in the wastewater. The system is designed to hold the polluted or degraded water in a series of compartments where various types of bacteria can flourish and in doing so, “treat” the water, naturally, without dangerous chemicals or additives.

Secondary Wastewater Treatment Systems are sometimes known by different names in different areas.

## **Here are some of the names you might have heard;**

Home Sewage Treatment Plant (HSTP)  
Secondary Treatment System (STS)  
On-site Sewage Facilities (OSSF)  
Aerated Wastewater Treatment Systems (AWTS)  
Aerobic Treatment Units (ATU)  
Aerobic Septic Systems  
Wastewater Treatment Systems





# How does my Taylex Wastewater Treatment System work?

All household wastewater from your bathrooms, toilets, kitchen, and laundry naturally flows into your Taylex Wastewater Treatment System using gravity.

## Step One

The first stop for your household wastewater is in the 'Primary Chamber'. Here solids will naturally sink to the bottom and fats and oils will naturally float to the top, leaving a clearer "Supernatant Zone" in the middle. This zone will transfer to the next stage of treatment.

## Step Two

Next is the 'Secondary Chamber'. Further settling happens here. Again, water from the middle flows onto the next stage, there is an additional "Bio-Mass" block in this chamber to assist with the separation of solids. In a traditional Septic System, this is where the journey would end and effluent would now be pumped onto your property and into our environment, relying on sand or soil to do the rest. With a Taylex Wastewater Treatment System, there are still four more steps to produce clean, clear, safe water for your yard.

## Step Three

The 'Aeration Chamber' is next up. This is where the magic happens. Your quiet, reliable, energy-efficient Nitto Blower sends oxygen into the chamber in the form of tiny bubbles. These bubbles pass through a specially designed structure called "Bio-Mass". Bio Mass is purpose designed to trap the air bubbles to feed naturally occurring 'Aerobic bacteria'. These microscopic Eco-Warriors are now hard at work, chomping through most of the remaining organic matter, polishing the water, and eliminating odour.





## Step Four

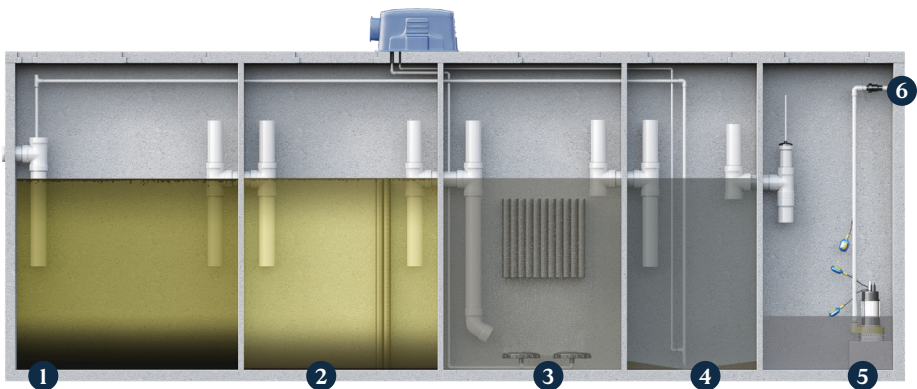
Step four is in the 'Clarification Chamber'. More settling occurs here. Once settled to the bottom, this potent mix of Aerobic bacteria and fine particle solids are recirculated to the Primary Chamber to keep it healthy and working hard (not smelly).

## Step Five

The final step in the treatment process is the 'Disinfection Chamber'. The water gets a 'kiss' goodbye from our Chlorinator which removes any harmful bacteria, viruses and pathogens. Using less chlorine per litre than your average swimming pool, the system removes any harmful bacteria, viruses and pathogens.

## Step Six

Lastly, when the Disinfection Chamber fills up, your dependable irrigation pump automatically switches on to send your water out to do its job in your yard. Crystal clear water irrigates your designated area and returns safely to nature, contributing to a healthy water cycle.



# What keeps my system healthy?

## Food

Your household wastewater is rich with organic matter that nourishes the good bacteria in your Taylex ABS. 'Food' comes from toilets, hand basins, sink, showers, washing machines, in fact anything natural that we put down the sink or flush down the toilet.

## Air

The Taylex system is fitted with a Nitto air blower that takes fresh air and introduces it to the water through an aerator diffuser. The oxygen in the air dissolves into the water as it bubbles up to the top. This gives the water a higher than normal dissolved oxygen content allowing the good bacteria to breathe, live and treat your wastewater.

## Regular Servicing

For the Taylex system to work to the best of it's ability, it needs to be serviced every 3 months. Not only is this regulation, it guarantees your system is getting the adequate care it needs.



# What upsets the balance in my system?

The greatest cause of problems for Wastewater Treatment Systems are harmful cleaning products and the washing machine. When using household cleaning products, please remember to:



Adhere to the cleaning product manufacturer's recommended measured dosage. Do not free pour.



Use cleaning products that are bio-degradable, low phosphorus and labelled 'Safe for onsite treatment systems'.

## Antibiotics

Never pour antibiotics down the sink or flush down the toilet. This can cause problems throughout the system.



## Cleaning Products

The good bacteria in your treatment system may class certain cleaning products as poisons if high levels are used. Please always use environmentally friendly products. Your treatment system relies on bacteria for it to work effectively, therefore any product labelled as anti-bacterial can be harmful to your system if used frequently or in large doses. Any bleaches or harsh chemicals should only be used once a week and in small doses, if required. The use of harsh chemicals in high levels can affect the function of your system.

## Washing Machines

Try to evenly spread your washing over the course of the week. Avoid, where possible, washing everything in one day. It puts a large amount of water into your treatment system all at once, and puts unnecessary strain on your system. Liquid soaps breakdown more easily than powder. Only use the amounts as outlined on the label.

# Suitable Products



## Dishwashing Liquids

As a rule of thumb, it is always recommended to go for dishwashing liquids labeled as 'Environmentally Friendly' or 'Green'. In general, products that are non-toxic, non-chlorine based, and biodegradable are considered safe.

## Surface Cleaners

Similar to the above, it's suggested to look for environmentally friendly products. It is also important to look out for products which are non-antibacterial or harsh chemically.

## Toilet Cleaners

The majority of cream cleaners are usually deemed suitable. Similarly, you want to look for products that are biodegradable, natural, and environmentally friendly. Toilet fresheners are not recommended.

## Floor Cleaners

It is recommended to use hot soapy water to clean floors. Using floor cleaners is generally acceptable at controlled levels. It's advised to stay away from heavy chemical cleaners.

## Laundry Powders, Liquids and Bath Salts

Select low phosphorus, sodium and sulphur products. Washing soda can occasionally be added (less than half a cup) to help reduce foaming if necessary. When using Epsom salts in your bath, use small amounts, less than 2 cups of Epsom salt per bath, no more than once per week.

## Pet / Animal Washing In Basins

Pets are treated with products to maintain their health (especially fleas). If washed in a laundry, bath, or shower, the treatment used could flow through to the system and cause operational problems.



## Personal Hygiene

When considering products to use for soaps and body wash we strongly advise looking for the following; organic ingredients, PH balanced, low-phosphorous or phosphorous-free, non-toxic, biodegradable products, low in sodium and sulphur.

### A Note On 'Greywater and Septic Safe' / 'Biodegradable'

Whilst most of the time products labeled as 'greywater safe', 'septic safe', or 'biodegradable' are safe for use in your treatment system. Many plant-based cleaners are powerful antibacterials. Some products marketed as 'Green' or 'biodegradable' can be more damaging to our environment than more traditional cleaning products. When selecting cleaning products, if in doubt, always look for products that are phosphate-free or low phosphate.

### Too Much Of Anything Is A Bad Thing

When using cleaning products in your home, always remember that too much of anything can harm the good bacteria in your system. Moderation is key.

### Please Note

If your technician notices there is a problem, they may recommend that you limit the use of specific products (even if it is listed here as suitable).

Taylex promotes the use of low phosphorus, phosphorus free, low sodium & low sulphur products. This practice will reduce the phosphorus levels released to the environment and prolong the life of your phosphorus removal filter (if fitted).

# Products to Avoid

## Strong Antibacterials

Cleaning products which contain any of the following should only be used in small doses in your Taylex System; bleaches, disinfectants, whiteners, chlorine, anti-bacterials (Natural anti-bacterials such as Eucalyptus and Tea-tree oils included).

## Caustic Oven or Drain Cleaners

Drain cleaners can do more harm than good for your system. If you want to safely clean your drains, we recommend the traditional method of vinegar and baking soda as a safe and effective alternative.

## Sanitary Products

Products such as Nappy liners, sanitary pads, condoms, ANY wipes, non biodegradable sanitary products should never be flushed, as they will not break down in your system.

## Kitchen Related Products

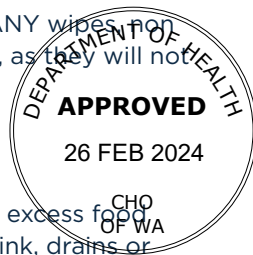
Avoid putting things such as dairy products, cooking oils, excess food scraps and anything from your home brew kit down the sink, drains or toilet. Garbage disposals are not permitted to be used with any wastewater treatment system.

## Excess Water

Using too much water in one go can be bad for your system. It can cause the system to block or not flow as efficiently as it should. As a result, your system can shut down or smell. To avoid this, spread out activities which require high water usage, such as doing the laundry or dishes and taking baths/showers.

## Other Things To Avoid

Never put, automotive oils, hair dyes, antibiotics, bandages, dead fish / small animals and hair down the sink, drain or toilet. Doing so can cause extensive damage to your system.





# Servicing your Wastewater Treatment System

Taylex treatment systems are required to be serviced quarterly and may only be serviced by licensed wastewater service personnel. Not only is it a council requirement, Taylex servicing will also:

- ✓ Ensure that all council reporting requirements are met.
- ✓ Send your service reports to your local council on your behalf (where required).
- ✓ Send your reports and invoices to you electronically (when possible).
- ✓ Provide spare parts to current contract holders at a discounted rate.
- ✓ Offer an extended warranty of 3 years for electrical and mechanical parts if you hold a current service contract and the parts were installed by us. Standard warranty is 12 months.
- ✓ In the unlikely event of a breakdown or emergency, we prioritise call outs for our current customers and charge at a discounted rate.

## HOW CAN YOU ASSIST IN SERVICING YOUR TAYLEX WASTEWATER TREATMENT SYSTEM?

- ✓ Do not cover the top of the tank with decking, earth, gravel, mulch, concrete, pavers, pot plants, barbecue, swing set, seats, etc.
- ✓ Provide clear, safe access to the system and the inspection openings. Ensure that plants, trees, and grass around the system are trimmed and cut.
- ✓ If you have a locked yard, provide your service person with a key (if you are not going to be present during the service).
- ✓ Make sure surface water does not pool and can never enter the tank, even during torrential rain events.



# Operating Instructions

## – ABS Eco Controller

### Introduction

The Taylex ABS Eco Controller has a number of features that are explained in this section.

The Eco Control Panel monitors and controls the Treatment System's air blower, pump and registers an alarm when it detects a fault in the system.

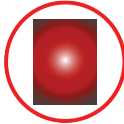
The Taylex ECO Controller Assembly (complete with Controller, Control Panel Box, 3 x GPO Assembly and Blower Box) is classed as electrical equipment and has been certified to comply with AS/NZS3820 and AS/NZS 3100:2017, meeting the Electrical Safety requirements in Australia and New Zealand. Your Taylex ABS is designed to operate automatically and its operation will usually be event free. The Eco Control Panel provides visual and audible indicators of both normal operating conditions and fault conditions.

### Normal Operation at Start-up

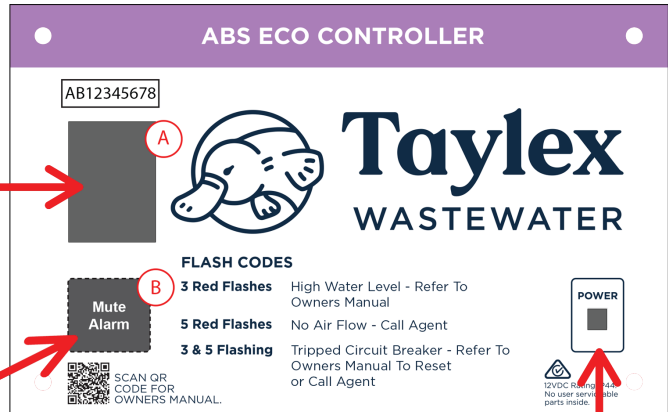
When the power is switched on to your Taylex ABS Eco Control Panel, the display (A) will flash twice. The audible alarm will sound in unison with the 2 flashes, this is a TEST MODE. At the completion of the Test Mode, the display will show a single green light in the 'Power' indicator to indicate that the system has tested correctly and is in normal operation.



**Flashing**  
**-Fault detected**



**Press to mute**  
**alarm for 24**  
**hours.**

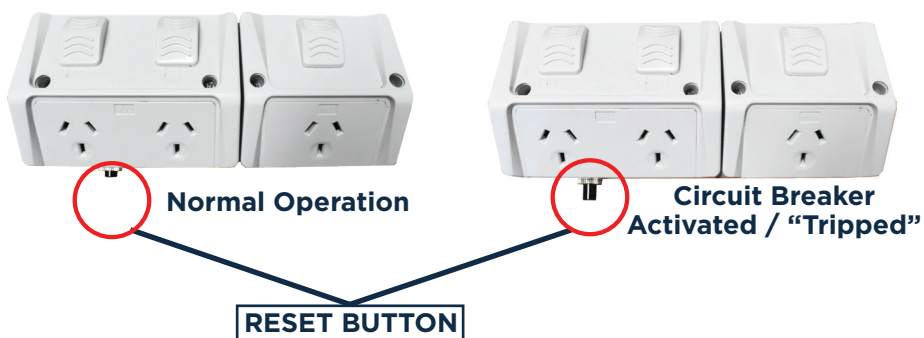


**Solid green**  
**-Power is on**



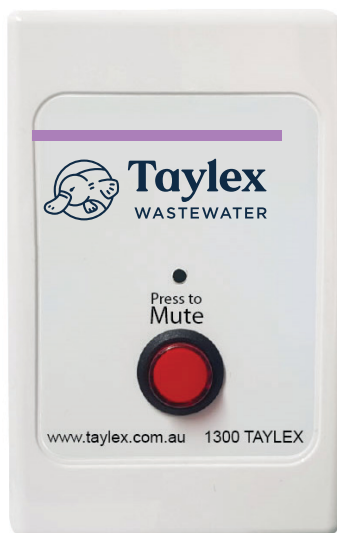
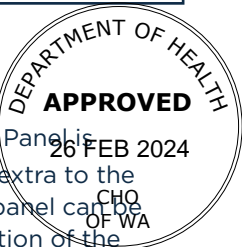
## The Power Supply

The power outlets for the ECO Controller for your system are located inside the Blower Box. Each switch must be in the ON position at all times. If any or all switches are OFF, the treatment process and alarms may not function. The single GPO is for the 240V – 12V power supply for your controller and the double GPO is for your Pump and Blower. The double GPO contains a 7amp breaker underneath the GPO, which will activate in the case of a fault with the pump and/or blower. If the breaker is activated it will trigger the associated alarm on the Controller. You can reset the Breaker by pushing in the reset button (see page 16 for full instructions). If the breaker is activated again, please contact your Service Agent to rectify the issue.



### Optional Extra

A 12volt In House Alarm Panel is available as an optional extra to the system. If required, the panel can be fitted during the installation of the system. The In House Alarm Panel is connected to the same circuit as the Alarm, situated on the system, and works in tandem with the same functions listed above. To mute the In House Alarm, press the red button, this will silence the alarm. The alarm at the system will still function, and needs to be muted separately. The LED light on the In House Alarm panel will continue to flash until the fault is rectified.



# Who to Contact for Help and Trouble-shooting

Before you call for help, and to avoid unnecessary call-out fees, check these items:

1. Is the power turned ON at the system?
2. Are there lights ON in the panel face?
3. Has a Safety Switch tripped in your main switchboard or sub board?
4. Has the irrigation hose become kinked, preventing the system pumping out?
5. If you have removable "Turf Keys" on your sprinklers make sure they are engaged properly, PUSH DOWN HARD (Surface irrigation only).
6. Is the irrigation outlet filter blocked? (If fitted)



## Resetting your system

If you have identified an issue, once it is fixed you can try **resetting your system**:

1. Turn the system OFF, remove the 4 screws on the (Blue or Green) blower box cover and turn the single power point **ONLY** OFF. This will reset the program.
2. Turn the system ON again using the single power point switch.
3. If the system starts and operates correctly, observe the system over the next few days for another ALARM event and discuss it with your Service Agent.
4. If the system goes back into ALARM mode, call your Service Agent. Limit your water usage until the fault is rectified.

Contact your local wastewater specialist.

**taylex.com.au**  
**1300 TAYLEX**

# Alarm Codes (Trouble Shooting)

Alarm	Meaning	Action
1 Flash	Normal Operation	None required
3 Flashes	The water level is high	Please see below
5 Flashes	There is no airflow	Call your Service Agent
3 & 5 Flashes	Tripped Circuit Breaker	Reset Breaker or call your Service Agent

## 3 Flashes - High Water Alarm

A high water level may be self-correcting. It can be caused by multiple sources of water coming in, overloading the system. If you think this may have occurred, then wait for 15 minutes until the surge flow has stopped and see if the alarm stops. If sprinklers are still operating (if applicable), recheck the alarm when they stop to see if the alarm has stopped. If it does not then check the following:

1. Is there a filter on the irrigation line before the effluent disposal area? Is it blocked?
2. Is the irrigation line kinked or broken?
3. Has the irrigation pump failed?
4. Surface irrigation – Are all the turf valves connected?

If you can rectify any of these problems yourself, then you will save the call-out cost of your Service Provider. However, they are experts in this field and will assist you whenever you need their help. Call them whenever you need their assistance or you are in doubt about what you need to do. They will happily assist you over the phone.

## 5 Flashes - No Air Flow

When your alarm has 5 flashes it means no air flow. This is usually an indication that the blower is not working properly. this can be caused by a range of things, for example, if your system short circuits.

If this alarm is activated for your system, we suggest you call your local wastewater specialist.

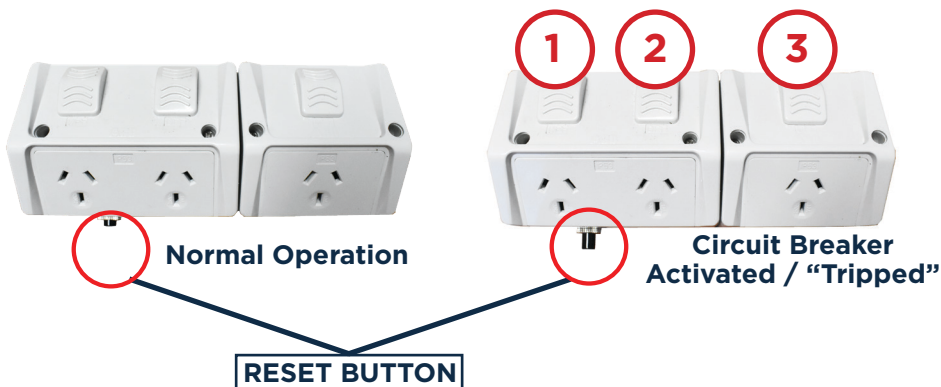


### 3 & 5 Flashes - Tripped Circuit Breaker

When your alarm has 3 and 5 flashes, this means you have a tripped circuit breaker. This can be caused by issues with the aerator or other electrical components. If this happens refer to the diagram below and reset the breaker.

#### Resetting the Breaker

1. Remove the 4 screws on the blower box.
2. Underneath the double power point locate the button as shown below.
3. Turn off both switches (1 = Pump & 2 = Blower)
4. Push in the reset button and wait 10 seconds.
5. Switch on switch 1 and wait 10 seconds.
6. Switch on switch 2 and wait 10 seconds.
7. If the circuit breaker “Trips” when either one of the switches are turned on, this would indicate there is a problem with the pump or blower. Leave the faulty switch in the off position and notify your service agent immediately.
8. If the system doesn't alarm, monitor for the next 3 days.
9. If the system continues to alarm, call your local Waterworks specialist.





# Warranty

Every Taylex ABS Wastewater Treatment System is covered by a full manufacturer's warranty. There is a 15 year warranty\* on the pre-cast concrete or rotary moulded plastic tanks. There is also a 3 year\* warranty on all electrical and mechanical components, including the irrigation pump (a 12 month standard warranty and a further 24 months extended warranty is available when you purchase your 2nd and 3rd year of service calls with a Taylex Approved Service Agent). Warranties apply from the date of commissioning or 90 days from the date of purchase (whichever is sooner).

This guarantee does not cover damage caused by misuse, neglect, failure to keep the unit clean and functional, accident, use of incorrect power supply, or repair and / or attempts to repair by unauthorised personnel. The benefits conferred by this warranty are in addition to all other rights and remedies in respect of the product which the consumer has under the Trade Practices Act and other legislations.

## **TO ENSURE YOUR WARRANTY IS VALID, THE FOLLOWING SHOULD BE OBSERVED:**

**DO NOT** use system or allow wastewater to enter tanks before power services are available to the System and a Taylex Authorised Specialist has been notified of pending occupancy of the property and has subsequently commissioned (activated) the system.

**DO NOT** cover lids with soil

**DO NOT** position decking, concrete paths or driveways over System

**DO NOT** allow surface water to enter the System by incorrect falls and landscaping around the system.

**NEVER** turn the power off unless instructed to do so by your Service Agent

\* Terms and Conditions apply





## RCM Compliance Certificate

**Certificate No.:** 20/RCM/13

**Date of Issue:** 31 July 2020

**Certificate Holder:** Taylex Industries Pty Ltd

**Address:** 56 Prairie Road, Ormeau, QLD 4208

**Equipment:** Controller for waste water treatment tank

**Brands:** "Taylex"

**Model No's:** ABS Controller; and ABS ECO Controller

QEC Global certifies that the above article meets the requirements for use of the RCM as follows:

**Electrical Safety Standards:** AS/NZS3820:2020 & AS/NZS 3100:2017 +A1 & A2

**Evidenced by:** CPC Test Report No. 90644-19-70-20-PP001 (for ABS Controller) to AS/NZS 3100:2017 +A1 & A2 (demonstrating compliance with essential safety requirements of AS/NZS3820)

'ABS ECO Controller' same as 'ABS Controller' except ELV supplied electronic circuitry via safety isolating PSU covered under approval certificate SAA132096EA

**EMC Standard:** AS/NZS61000.6.3:2012

**Evidenced by:** EMC Services Pty Ltd Test Report No. 80606 (for ABS Controller)

EMC Services Pty Ltd Test Report No. 191204 (for ABS ECO Controller)

**EESS National Equipment Database Supplier Registration Number:** E4296

**RCM required to be marked on all stock sold:**



On behalf of QEC Global

P// +61 7 5429 6999 A// PO Box 552, Maleny QLD 4552



**Your local Wastewater Specialist:**



**www.taylex.com.au**  
**1300 TAYLEX**

Owner’s Manual for the Advanced Blower System  
Taylex Australia Pty Ltd.



**Taylex**  
WASTEWATER



**Taylex**  
WASTEWATER

# Specification

**CONCRETE ADVANCED BLOWER SYSTEM**  
**1500L per day**

ABS-1500



## ABS-1500

### Specification

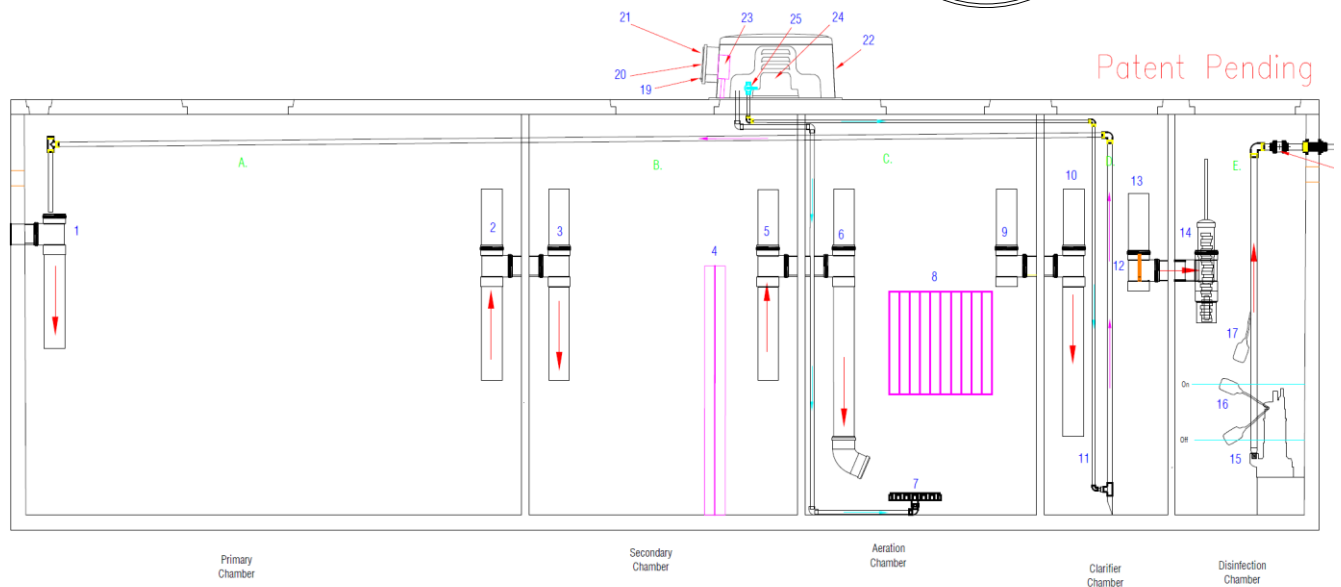
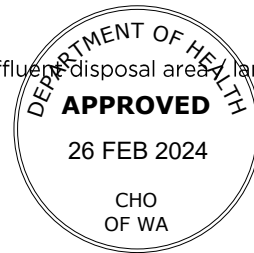
#### General Description:

The Taylex Concrete Advanced Blower System 1500 (ABS-1500) Secondary Treatment System (STS) is designed to treat the wastewater from a residential dwelling up to 1,500 Litres per day, with a daily flow of 150 Litres per person and an average daily BOD<sup>5</sup> 70g per person.

The Taylex ABS-1500 STS is contained in one vertical axis type cylindrical precast concrete collection well with a design capacity of 9,320 Litres and an operating capacity of 5,880 Litres.

#### Flow path of wastewater:

1. A primary pre-treatment chamber, with a capacity of 1,684 Litres.
2. A secondary pre-treatment chamber, with a capacity of 842 Litres.
3. An aeration chamber, with a capacity of 2,071 Litres. This chamber is fitted with bio block media, 12" disk diffuser.
4. A sedimentation / clarifier chamber, with a capacity of 662 Litres, containing a Taylex Filter Control (TFC) fitted to the outlet, and recirculation to the primary.
5. A Disinfection chamber, with a capacity of 621 Litres, incorporating a capacity of 300 Litres for chlorine contact of effluent. A chlorine disinfection unit is installed on the inlet to the irrigation chamber. The system is fitted with either a Davey D25 or D42 Irrigation Pump.
6. An Emergency Storage Buffer 3440 Litres.
7. The automatic irrigation pump transfers the treated effluent to the effluent disposal area, land application area (LAA).

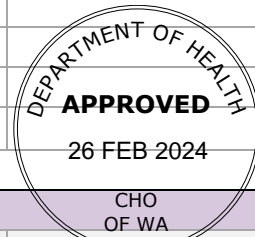


**Product Specification Table:**

Australian Standards Compliance		
Effluent Testing	AS1546.3:2017	
Tank Design and Testing	In Ground	AS1546.1:2008
	Above Ground	AS3735.2001
System Model	ABS-1500	CONCRETE
Treatment Level	Advanced Secondary Quality	

Tank Capacity		
Total Tank Capacity	9320L	
Operating Capacity	5880L	

System Chamber Capacities		
Primary Chamber	1684L	
Secondary Chamber	842L	
Aeration Chamber	2071L	
Clarifier Chamber	662L	
Irrigation Chamber	621L	
Emergency Storage	1541L	
Maximum Hydraulic Loading Capacity	1,500 litres per day / 10EP	



Design Parameters		
Parameter	Total Per Day	Total Per person per day
Daily flow	1,500L / 10EP	150L
Maximum Organic Loading BOD <sup>5</sup>	700g	70g
Total Suspended Solids (TSS)	700g	70g
Total Nitrogen (TN)	150g	15g
Total Phosphorus (TP)	22.5g	2.5g

Effluent Compliance: AS1546.3:2017		
Biochemical Oxygen Demand (BOD <sup>5</sup> )	≤10mg/l	
Total Suspended Solids (TSS)	≤10mg/l	
E. Coli	≤10cfu/100ml	

Temperature		
Operating Temperature C°	Minimum	Maximum
	-2°C	45°C


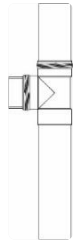

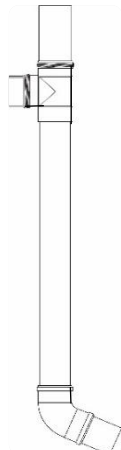
Electricity Consumption		
Kilowatt hours per day (kWh/d)	2.21	
Kilowatt hours per 1000L (kWh/1000L)	1.62	

Servicing and Maintenance	
Servicing Frequency	Every 3 months

### Components List & Repair/ Replacement Instructions:

- |                       |  |
|-----------------------|--|
| 1. Primary Chamber    | - 100mm inlet Junction, BIO Block  |
| 2. Secondary Chamber  | - 100mm Junction x 2   |
| 3. Aeration Chamber   | - 100mm Junction x 2, BIO Block, Air Lift, Disk Diffuser                                   |
| 4. Clarifier Chamber  | - 100mm Junction, Taylex Filter Control, Recirculation Chamber                             |
| 5. Irrigation Chamber | - 100mm Junction, Chlorine Dispenser, Irrigation Pump, High Level Alarm Float, 100mm Elbow |

### Component List

<p><b>TANK</b></p> <p>Concrete Tank and Lid Made from 32mpa concrete with SL 41 Mesh</p> <p>Repair / Replacement Details: Replacement lids available from Taylex Industries or your local Service Agents.</p> <p>Chips and cracks can be repaired using Sika panel patch or mortar.</p>	
<p>1) 100mm Sweep Tee With dropper pipe and riser.</p> <p>2) Repair / Replacement Details: Replacement tee and pipe can be purchased from a local plumbing store. Cut 100mm pipe at wall and using a 100mm slab repair coupling install new tee.</p> <p>3)</p> <p>5)</p>	
<p>4) BIO Block Media Width - 385mm Length - 110mm Height - 1400mm Surface Area - 20.6m<sup>2</sup></p>	
<p>6) 100mm Sweep Tee With 1000mm dropper pipe and 100mm 45° M&amp;F Bend</p> <p>Repair / Replacement Details: Replacement tee and pipe can be purchased from a local plumbing store. Cut 100mm pipe at wall and using a 100mm slab repair coupling install new tee.</p>	



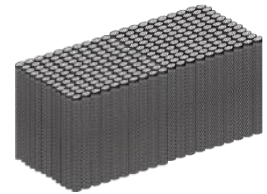
- 7) Diffuser x 2  
 Material - EPDM  
 Diameter - 250mm (9inch)

**Repair / Replacement Details:**

Turn the system off. Replace the diffuser by making a new complete aeration pipe assembly fitted with the Diffuser. Cut the main aeration supply line, place the new diffuser in the system, weighed down with a small concrete block and rotate the diffuser under the biomass. Re fix the new aeration pipe assembly complete with a joining socket. Removing the old Diffuser is not required. Turn the system on. Purchase the complete assembly from Taylex.



- 8) BIO Block Media  
 Width - 550mm  
 Length - 1100mm  
 Height - 500mm  
 Surface Area - 105m<sup>2</sup>



- 9) 100mm Sweep Tee With dropper pipe and riser.

- 10) **Repair / Replacement Details:**  
 Replacement tee and pipe can be purchased from a local plumbing store. Cut 100mm pipe at wall and using a 100mm slab repair coupling install new tee.
- 13)



- 11) Recirculation System

For the transfer of fluids using the 'Venturi Principle'. Air is injected toward the base of a vertical open ended PVC conduit. Continuous displacement occurs as the air moves vertically to the liquid, drawing liquid through the bottom of the conduit. The air/liquid mixture reaches a vertical maximum where it then moves through the 90° bend into the primary chamber. The conduit is arranged in the base of the clarifier so that the residual sludge constitutes the main vacuum target.

**Sludge Base Removal**

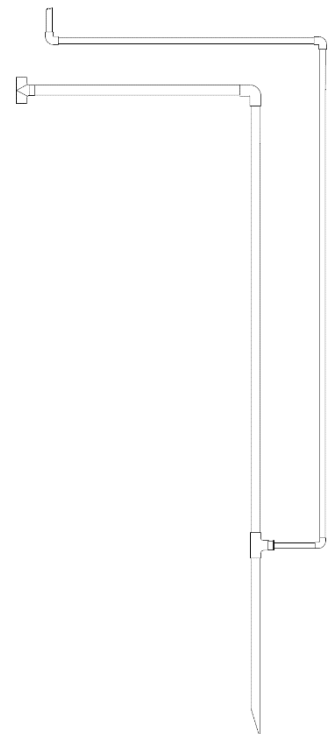
Sludge deposit removal is to be scheduled 1 time per 6 years or as determined necessary by a licenced Taylex Sales Technician or the client or due to mechanical failure.

**Servicing**

Routine maintenance/servicing of the Taylex ABSNR -2000 is to be scheduled quarterly or as determined necessary by an approved Taylex Sales Technician or due to mechanical failure. Refer to Field Service Report sheet for testing requirements.

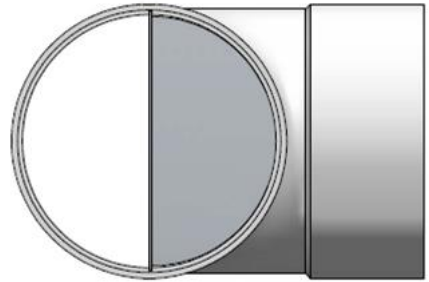
**Repair / Replacement Details:**

Turn the system off. Replace the Sludge Recirculation Assembly by cutting the main line and installing the new assembly with a joining socket. Turn the system on. Purchase the complete assembly from Taylex.



12) Taylex Filter Control (TFC)  
 Material – HD Polyethylene

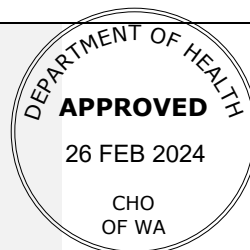
Repair / Replacement Details:  
 Replace the TFC assembly by cutting the 100mm slab repair coupling, install the replacement TFC assembly.



14) Chlorine Dispenser  
 Material – HD Polyethylene  
 Length – 500mm  
 Diameter – 90mm

The chlorine dispenser is placed in the 100mm Tee located in the irrigation chamber.

Repair / Replacement Details:  
 Repairing the Chlorine Dispenser is not recommended. If the Dispenser is damaged, replace it with a new unit. Purchase the complete assembly from Taylex.



15) Irrigation Pump  
 The irrigation pump is self-controlled via a ball bearing activated float switch. When the according volume is reached in the pump chamber, the ball bearing in the float moves and creates an active connection. The treated effluent is pumped to the approved dispersal zone, as the chamber reaches minimum volume, the float drops and de-activates the pump. The type and capacity of the pump will be in accordance with the land application requirements.

Repair / Replacement Details:  
 Turn the system off. Replace the pump by disconnecting the barrel union, be sure not to drop the internal valve assembly. Lift the Pump Assembly out of the tank. Undo the threaded fitting connect to the outlet of the pump. Re apply thread tape and fix the threaded fitting back onto the pump. Return the assembly to the tank and re-connect the barrel union, ensuring the valve is seated correctly. Turn the system on. Purchase the correct pump from Taylex or a local outlet, ensuring the performance is identical to the pump removed.

DAVEY D25 – 9m Head  
 Voltage – 220 -240 IP 68  
 AMPS – 1.9 Phase 1 50Hz  
 Max Flow – 200L/min 7m

DAVEY D42A/B3 – 32m Head  
 Voltage – 220 -240 IP 68  
 AMPS – 4.3 Phase 1 50Hz  
 Max Flow – 130L/min 7m



- 17) Alarm System High Water  
 Material – PVC  
 Length – 20mm  
 Width – 90mm  
 Trigger – High Water  
 Code – 3  
 Visual – Red L.E.D – 3 Flashes  
 Audible – Micro Buzzer  
 Voltage – 12V



Repair / Replacement Details:  
 Turn the system off. Replace the float by disconnecting the electrical connection in the terminal block, located in the lower section of the control box. Feed the new float cable into the control box and connect to the terminal block, fixing the screws firmly. Re fix the float to the pipe assembly and loop the lead around the barrel union, to set the float height. Turn the system on. Purchase the float from Taylex.



- 18) Non- Return Valve  
 Height – 85mm  
 Length – 140mm  
 Width – 85mm

Repair / Replacement Details:  
 Turn the system off. Replace the Non- Return Valve by cutting the pipe in either side of the valve. Re-join the pipe using sockets and glue the Valve and sockets together. Ensure the glue is set before turning the system back on.



- 19) Control Panel Box  
 Material – HD Polyethylene  
 Height – 210mm  
 Length – 190mm  
 Width – 85mm

The weather proof control box is fixed to the side of the blower box using stainless steel screws. The control panel is fitted to the inside of this box and is connected to the power, high water alarm and pressure switch, via a gland at the back of the box.

Repair / Replacement Details:  
 Repairing boxes is not recommended. Replacements boxes be purchased from Taylex or your local service agent.

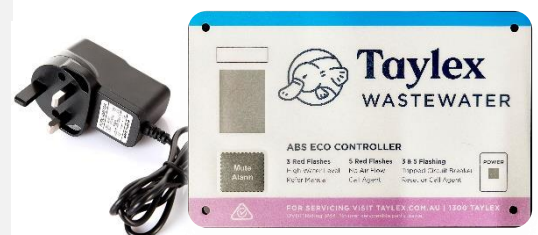


- 20) ECO Control Panel  
 (240v to 12V Power Supply)  
 Length – 160mm  
 Height – 100mm

The Taylex ECO is a 12V controller powered by the 240v to 12v power supply plug. As the unit is 12V all works including replacements and repairs do not need to be completed by a Licenced Electrician. All service agents can therefore complete all works within the Control Box and on the Taylex ECO Controllers.

The Taylex ECO Controller Assembly (complete with Controller, Control Panel Box, 3 x GPO Assembly and Blower Box) is classed as electrical equipment and has been certified to comply with AS/NZS 3820, meeting the Electrical Safety requirements in Australia and New Zealand

Repair / Replacement Details:  
 Turn the system off. Replace the Control Panel by removing the 4 screws in the control box. Disconnect the Loom plug from the rear of the panel. Connect the loom to the new panel; return the new Control Panel to the control box and re fix the 4 screws. Turn the system on. Purchase the Control Panel from Taylex.



- 21) L.E.D Light  
 Height - 30mm  
 Length - 20mm

The LED visual alarm is constructed within the Eco Panel. This LED Red light will flash when an alarm is present. The number of flashes represent the particular code.

Repair / Replacement Details:

Replacement of the LED lights only is not possible; the complete Control Panel must be replaced. Purchase the Control Panel from Taylex.



- 22) Blower Box  
 Material - HD Polyethylene  
 Height - 350mm  
 Length - 600mm  
 Width - 400mm

The Blower box is fitted to the lid of the ABS using 4 x 30mm anchors.

Repair / Replacement Details:

Repairing boxes is not recommended. Replacement boxes can be purchased from Taylex or your local service agent.



- 23) Weatherproof GPO's
- |               |                |
|---------------|----------------|
| Single        | Double         |
| Height - 85mm | Height - 85mm  |
| Length - 85mm | Length - 115mm |
| Width - 80mm  | Width - 80mm   |

Mains 10amp power is connected through the 25mm coupling provided on the side of the ABSNR -2000 and pulled up through a conduit into the Single GPO. The 12volt power pack plugs into the single GPO to power the control panel. The blower and irrigation pump are plugged into the double GPO.

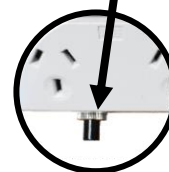
The double GPO contains a 5amp circuit breaker, which will activate if either the pump or blower (or both) draw too many amps, indicating a fault with the pump or blower. The breaker can be reset by pushing in the button if activated. The systems normal operation including alarms will continue to function, if the breaker is activated.

Repair / Replacement Details:

Replacing the GPO's can only be completed by a licenced electrician, please refer to the Taylex Electrical Connection instructions for details. Replacements can be purchased from Taylex or your local service agent.



Normal Operation



Circuit Breaker Activated



- 24) Nitto 80L Blower  
 Material – Alloy / Plastic  
 Height – 188mm  
 Width – 214mm  
 Length – 305mm  
 Weight – 5.3kg  
 Noise Rating: 40dB(A)  
 Capacity – 80L  
 Back Pressure Range – 5kpa – 20kpa  
 Motor Power – 86 Watts  
 Power Source – 240V 50Hz

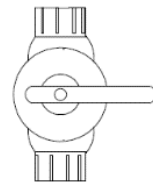
Repair / Replacement Details:  
 Purchase replacement Blowers and parts from Taylex.



- 25) Recirculation Control Valve

The Recirculation system has been designed to recirculate a precise volume of bacteria and sludge back to the primary chamber for denitrification and sludge management. The control valve should be set to '10' on the dial for optimum operation.

Repair / Replacement Details:  
 Turn the system off. Replace the Recirculation assembly by cutting the main line and installing the new assembly with a joining socket. Turn the system on. Purchase the complete assembly from Taylex.





**Taylex**  
WASTEWATER



# Specification

**POLY ADVANCED BLOWER SYSTEM**  
**1500L per day**

PABS-1500

## PABS-1500

### Specification

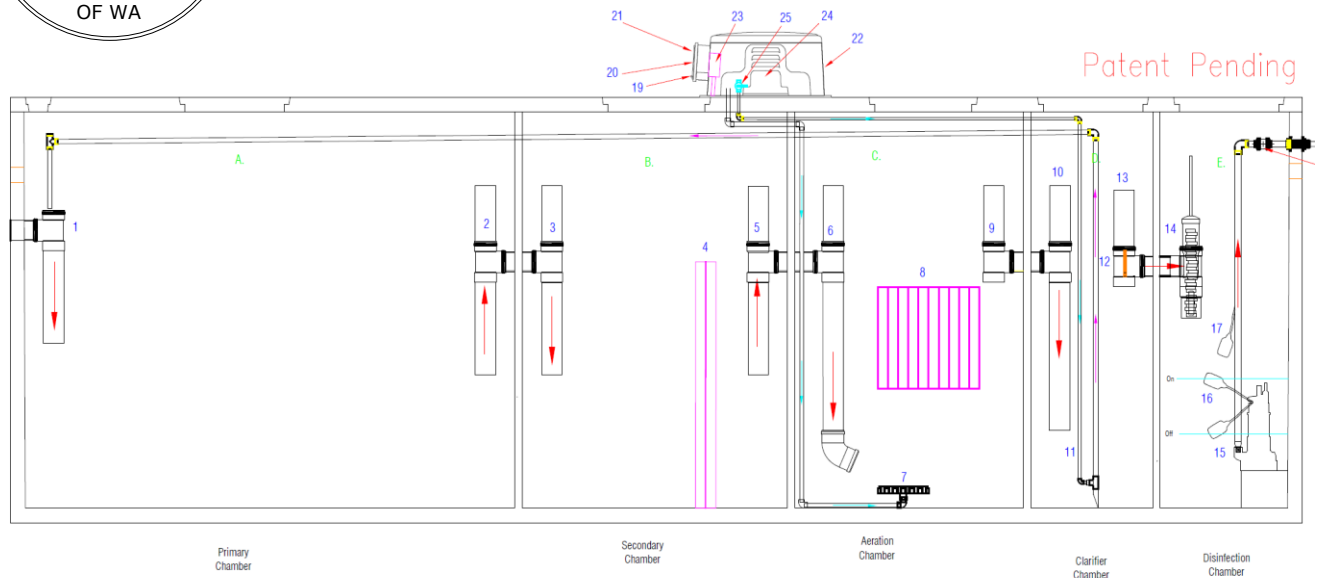
#### General Description:

The Taylex Poly Advanced Blower System 1500 (PABS-1500) Secondary Treatment System (STS) is designed to treat the wastewater from a residential dwelling up to 1,500 Litres per day, with a daily flow of 150 Litres per person and an average daily BOD<sup>5</sup> 70g per person.

The Taylex PABS-1500 STS is contained in one vertical axis type cylindrical moulded polyethylene collection well with a design capacity of 7,449 Litres and an operating capacity of 5,908 Litres.

#### Flow path of wastewater:

1. A primary pre-treatment chamber, with a capacity of 1,646 Litres.
2. A secondary pre-treatment chamber, with a capacity of 881 Litres.
3. An aeration chamber, with a capacity of 2,053 Litres. This chamber is fitted with bio block media, 12" disk diffuser.
4. A sedimentation / clarifier chamber, with a capacity of 663 Litres, containing a Taylex Filter Control (TFC) fitted to the outlet, and recirculation to the primary.
5. A Disinfection chamber, with a capacity of 665 Litres, incorporating a capacity of 300 Litres for chlorine contact of effluent. A chlorine disinfection unit is installed on the inlet to the irrigation chamber. The system is fitted with either a Davey D25 or D42 Irrigation Pump.
6. An Emergency Storage Buffer 1541 Litres.
7. The automatic irrigation pump transfers the treated effluent to the effluent disposal area / land application area (LAA).



**Product Specification Table:**

Australian Standards Compliance		
Effluent Testing	AS1546.3:2017	
Tank Design and Testing	In Ground	AS1546.1:2008
	Above Ground	AS4766.2006
System Model	PABSNR-1500	Poly
Treatment Level	Advanced Secondary Quality	

Tank Capacity		
Total Tank Capacity	7449L	
Operating Capacity	5908L	

System Chamber Capacities		
Primary Chamber	1646L	
Secondary Chamber	881L	
Aeration Chamber	2053L	
Clarifier Chamber	663L	
Irrigation Chamber	665L	
Emergency Storage	1541L	
Maximum Hydraulic Loading Capacity	1,500 litres per day / 10EP	

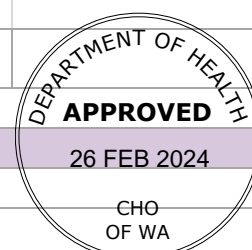
Design Parameters		
Parameter	Total Per Day	Total Per person per day
Daily flow	1,500L / 10EP	150L
Maximum Organic Loading BOD <sup>5</sup>	700g	70g
Total Suspended Solids (TSS)	700g	70g
Total Nitrogen (TN)	150g	15g
Total Phosphorus (TP)	25g	2.5g

Effluent Compliance: AS1546.3:2017		
Biochemical Oxygen Demand (BOD <sup>5</sup> )	≤10mg/l	
Total Suspended Solids (TSS)	≤10mg/l	
E. Coli	≤10cfu/100ml	

Temperature		
Operating Temperature C°	Minimum	Maximum
	-2°C	45°C

Electricity Consumption		
Kilowatt hours per day (kWh/d)	2.21	
Kilowatt hours per 1000L (kWh/1000L)	1.62	

Servicing and Maintenance		
Servicing Frequency	Every 3 months	





## Components List & Repair/ Replacement Instructions:

- |                       |  |
|-----------------------|--|
| 1. Primary Chamber    | - 100mm inlet Junction, BIO Block  |
| 2. Secondary Chamber  | - 100mm Junction x 2   |
| 3. Aeration Chamber   | - 100mm Junction x 2, BIO Block, Air Lift, Disk Diffuser                                   |
| 4. Clarifier Chamber  | - 100mm Junction, Taylex Filter Control, Recirculation Chamber                             |
| 5. Irrigation Chamber | - 100mm Junction, Chlorine Dispenser, Irrigation Pump, High Level Alarm Float, 100mm Elbow |

### Component List

#### TANK

Polyethylene Tank and Lid  
 Multi-chambered monolithic poly tank made using a sandwiched, closed-cell foam polymer manufacturing method.

Repair / Replacement Details:  
 Replacement lids available from Taylex or your local Service Agents.

Cracks can be repaired using a poly welder.



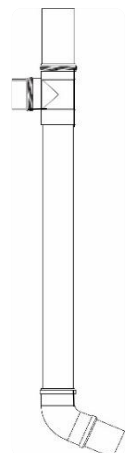
- |    |   |
|----|---|
| 1) | 100mm Sweep Tee With dropper pipe and riser.  |
| 2) | Repair / Replacement Details:   |
| 3) | Replacement tee and pipe can be purchased from a local plumbing store. Cut 100mm pipe at wall and using a 100mm slab repair coupling install new tee. |
| 5) |   |



- |    |  |
|----|--|
| 4) | BIO Block Media<br>Width - 385mm<br>Length - 110mm<br>Height - 1400mm<br>Surface Area - 20.6m <sup>2</sup> |
|----|--|



- |    |   |
|----|---|
| 6) | 100mm Sweep Tee With 1000mm dropper pipe and 100mm 45° M&F Bend<br><br>Repair / Replacement Details:<br>Replacement tee and pipe can be purchased from a local plumbing store. Cut 100mm pipe at wall and using a 100mm slab repair coupling install new tee. |
|----|---|



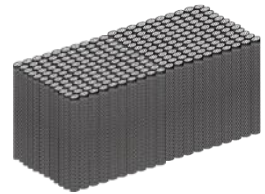
- 7) Diffuser x 2  
 Material - EPDM  
 Diameter - 250mm (9 inch)

**Repair / Replacement Details:**

Turn the system off. Replace the diffuser by making a new complete aeration pipe assembly fitted with the Diffuser. Cut the main aeration supply line, place the new diffuser in the system, weighed down with a small concrete block and rotate the diffuser under the biomass. Re fix the new aeration pipe assembly complete with a joining socket. Removing the old Diffuser is not required. Turn the system on. Purchase the complete assembly from Taylex.

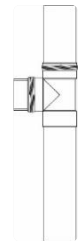


- 8) BIO Block Media  
 Width - 550mm  
 Length - 1100mm  
 Height - 500mm  
 Surface Area - 105m<sup>2</sup>



- 9) 100mm Sweep Tee With dropper pipe and riser.

- 10) **Repair / Replacement Details:**  
 Replacement tee and pipe can be purchased from a local plumbing store. Cut 100mm pipe at wall and using a 100mm slab repair coupling install new tee.
- 13)



- 11) Recirculation System

- 12) For the transfer of fluids using the 'Venturi Principle'. Air is injected toward the base of a vertical open ended PVC conduit. Continuous displacement occurs as the air moves vertically to the liquid, drawing liquid through the bottom of the conduit. The air/liquid mixture reaches a vertical maximum where it then moves through the 90° bend into the primary chamber. The conduit is arranged in the base of the clarifier so that the residual sludge constitutes the main vacuum target.

**Sludge Base Removal**

Sludge deposit removal is to be scheduled 1 time per 6 years or as determined necessary by a licenced Taylex Sales Technician or the client or due to mechanical failure.

**Servicing**

Routine maintenance/servicing of the Taylex PABSNR -2000 is to be scheduled quarterly or as determined necessary by an approved Taylex Sales Technician or due to mechanical failure. Refer to Field Service Report sheet for testing requirements.

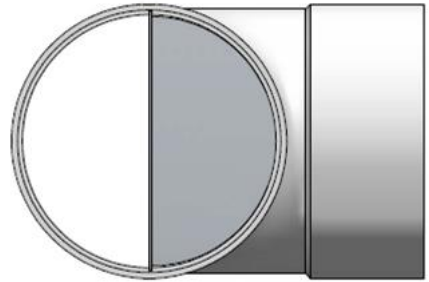
**Repair / Replacement Details:**

Turn the system off. Replace the Sludge Recirculation Assembly by cutting the main line and installing the new assembly with a joining socket. Turn the system on. Purchase the complete assembly from Taylex.



12) Taylex Filter Control (TFC)  
 Material – HD Polyethylene

Repair / Replacement Details:  
 Replace the TFC assembly by cutting the 100mm slab repair coupling, install the replacement TFC assembly.



14) Chlorine Dispenser  
 Material – HD Polyethylene  
 Length – 500mm  
 Diameter – 90mm

The chlorine dispenser is placed in the 100mm Tee located in the irrigation chamber.

Repair / Replacement Details:  
 Repairing the Chlorine Dispenser is not recommended. If the Dispenser is damaged, replace it with a new unit. Purchase the complete assembly from Taylex.




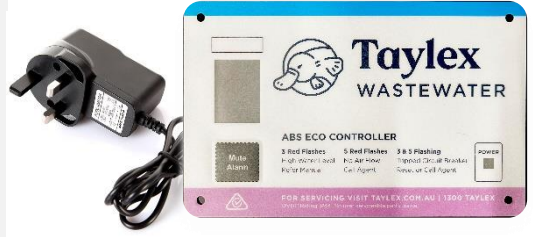
15) Irrigation Pump  
 The irrigation pump is self-controlled via a ball bearing activated float switch. When the according volume is reached in the pump chamber, the ball bearing in the float moves and creates an active connection. The treated effluent is pumped to the approved dispersal zone, as the chamber reaches minimum volume, the float drops and de-activates the pump. The type and capacity of the pump will be in accordance with the land application requirements.

Repair / Replacement Details:  
 Turn the system off. Replace the pump by disconnecting the barrel union, be sure not to drop the internal valve assembly. Lift the Pump Assembly out of the tank. Undo the threaded fitting connect to the outlet of the pump. Re apply thread tape and fix the threaded fitting back onto the pump. Return the assembly to the tank and re-connect the barrel union, ensuring the valve is seated correctly. Turn the system on. Purchase the correct pump from Taylex or a local outlet, ensuring the performance is identical to the pump removed.

DAVEY D25 – 9m Head  
 Voltage – 220 -240 IP 68  
 AMPS – 1.9 Phase 1 50hZ  
 Max Flow – 200L/min 7m

DAVEY D42A/B3 – 32m Head  
 Voltage – 220 -240 IP 68  
 AMPS – 4.3 Phase 1 50hZ  
 Max Flow – 130L/min 7m



17)	<p>Alarm System High Water          Material – PVC          Length – 20mm          Width – 90mm          Trigger – High Water          Code – 3          Visual – Red L.E.D – 3 Flashes          Audible – Micro Buzzer          Voltage – 12V</p> <p>Repair / Replacement Details:          Turn the system off. Replace the float by disconnecting the electrical connection in the terminal block, located in the lower section of the control box. Feed the new float cable into the control box and connect to the terminal block, fixing the screws firmly. Re fix the float to the pipe assembly and loop the lead around the barrel union, to set the float height. Turn the system on. Purchase the float from Taylex.</p>	
18)	<p>Non- Return Valve          Height – 85mm          Length – 140mm          Width – 85mm</p> <p>Repair / Replacement Details:          Turn the system off. Replace the Non- Return Valve by cutting the pipe in either side of the valve. Re-join the pipe using sockets and glue the Valve and sockets together. Ensure the glue is set before turning the system back on.</p>	
19)	<p>Control Panel Box          Material – HD Polyethylene          Height – 210mm          Length – 190mm          Width – 85mm</p> <p>The weatherproof control box is fixed to the side of the blower box using stainless steel screws. The control panel is fitted to the inside of this box and is connected to the power, high water alarm and pressure switch, via a gland at the back of the box.</p> <p>Repair / Replacement Details:          Repairing boxes is not recommended. Replacements boxes be purchased from Taylex or your local service agent.</p>	<div data-bbox="766 996 1013 1243" data-label="Image"> </div> 
20)	<p>ECO Control Panel          (240v to 12V Power Supply)          Length – 160mm          Height – 100mm</p> <p>The Taylex ECO is a 12V controller powered by the 240v to 12v power supply plug. As the unit is 12V all works including replacements and repairs do not need to be completed by a Licenced Electrician. All service agents can therefore complete all works within the Control Box and on the Taylex ECO Controllers.</p> <p>The Taylex ECO Controller Assembly (complete with Controller, Control Panel Box, 3 x GPO Assembly and Blower Box) is classed as electrical equipment and has been certified to comply with AS/NZS 3820, meeting the Electrical Safety requirements in Australia and New Zealand</p> <p>Repair / Replacement Details:          Turn the system off. Replace the Control Panel by removing the 4 screws in the control box. Disconnect the Loom plug from the rear of the panel. Connect the loom to the new panel; return the new Control Panel to the control box and re fix the 4 screws. Turn the system on. Purchase the Control Panel from Taylex.</p>	

- 21) L.E.D Light  
 Height - 30mm  
 Length - 20mm

The LED visual alarm is constructed within the Eco Panel. This LED Red light will flash when an alarm is present. The number of flashes represent the particular code.

Repair / Replacement Details:

Replacement of the LED lights only is not possible; the complete Control Panel must be replaced. Purchase the Control Panel from Taylex.



- 22) Blower Box  
 Material - HD Polyethylene  
 Height - 350mm  
 Length - 600mm  
 Width - 400mm

The Blower boxed is fitted to the lid of the ABS using 4 x 30mm anchors.

Repair / Replacement Details:

Repairing boxes is not recommended. Replacement boxes can be purchased from Taylex or your local service agent.



- 23) Weatherproof GPO's
- |               |                |
|---------------|----------------|
| Single        | Double         |
| Height - 85mm | Height - 85mm  |
| Length - 85mm | Length - 115mm |
| Width - 80mm  | Width - 80mm   |

Mains 10amp power is connected through the 25mm coupling provided on the side of the PABSNR -2000 and pulled up through a conduit into the Single GPO. The 12volt power pack plugs into the single GPO to power the control panel. The blower and irrigation pump are plugged into the double GPO.

The double GPO contains a 5amp circuit breaker, which will activate if either the pump or blower (or both) draw too many amps, indicating a fault with the pump or blower. The breaker can be reset by pushing in the button if activated. The systems normal operation including alarms will continue to function, if the breaker is activated.

Repair / Replacement Details:

Replacing the GPO's can only be completed by a licenced electrician, please refer to the Taylex Electrical Connection instructions for details. Replacements can be purchased from Taylex or your local service agent.



Normal Operation



Circuit Breaker Activated



- 24) Nitto 80L Blower  
Material - Alloy / Plastic  
Height - 188mm  
Width - 214mm  
Length - 305mm  
Weight - 5.3kg  
Noise Rating: 40dB(A)  
Capacity - 80L  
Back Pressure Range - 5kpa - 20kpa  
Motor Power - 86 Watts  
Power Source - 240V 50Hz

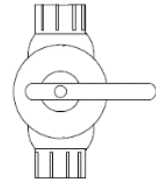
Repair / Replacement Details:  
Purchase replacement Blowers and parts from Taylex.



- 25) Recirculation Control Valve

The Recirculation system has been designed to recirculate a precise volume of bacteria and sludge back to the primary chamber for denitrification and sludge management. The control valve should be set to '10' on the dial for optimum operation.

Repair / Replacement Details:  
Turn the system off. Replace the Recirculation assembly by cutting the main line and installing the new assembly with a joining socket. Turn the system on. Purchase the complete assembly from Taylex.





GLOBAL CERTIFICATION PTY LTD

ACN 141 877 278

31<sup>st</sup> January 2024

Taylex Australia Pty Ltd

Attn:- Steve Tedmanson

Re:- Certificate #040-22 ABS 1500

Hi Steve,

Thank-you for submitting the documentation request regarding the TFC filter. I have reviewed the revised drawings and see that there is no change to the flow-path of the system, as well as seeing the performance figures for the 1350 and 2000 systems that utilised the new TFC in their recent round of testing.

As such, I am satisfied for the revision of the 1500 system to include this change in comparison to the requirements of AS 1546.3:2017 in what does and does not trigger a retest. The increase in surface area of the media will also be allowed under the changes permitted in the standard.

Kind Regards,

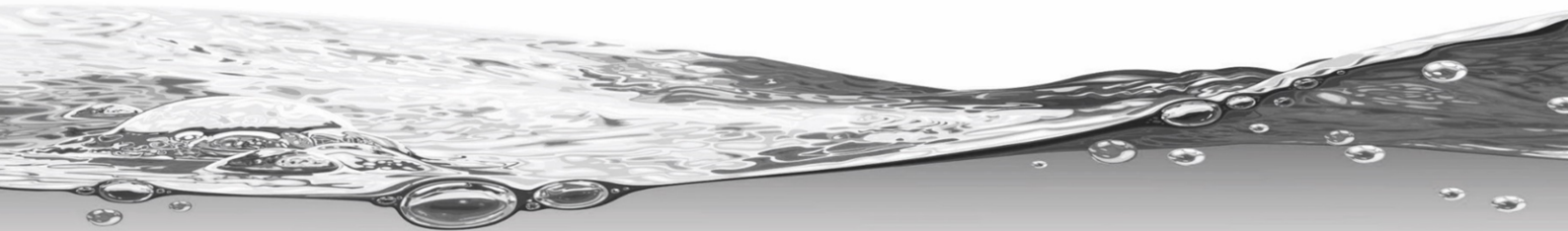
Dave Steer  
QLD State Manager & Manager Product Certification  
Global Certification Pty Ltd



# Taylex<sup>®</sup> Tanks

Since 1969

Wastewater Specialists



## SPECIFICATIONS

### ADVANCED BLOWER SYSTEM 5000 (ABS5000)





## TAYLEX® ADVANCED BLOWER SYSTEM 5000 ABS5000

### Specifications

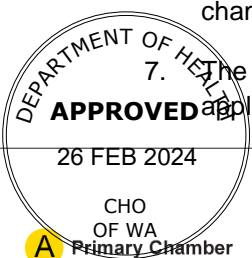
#### General Description

The Taylex® ABS5000 (Advanced Blower System 5000) Secondary Treatment System (STS) is designed to treat the wastewater from a large domestic or suitable commercial dwelling up to 5,000 Litres per day, with a daily flow of 150 Litres per person and an average daily BOD<sup>5</sup> 70g per person.

The Taylex® ABS5000 STS is contained in two vertical axis type cylindrical precast Concrete collection wells with a design capacity of 11,062 Litres per tank and a combined operating capacity of 14,451 Litres.

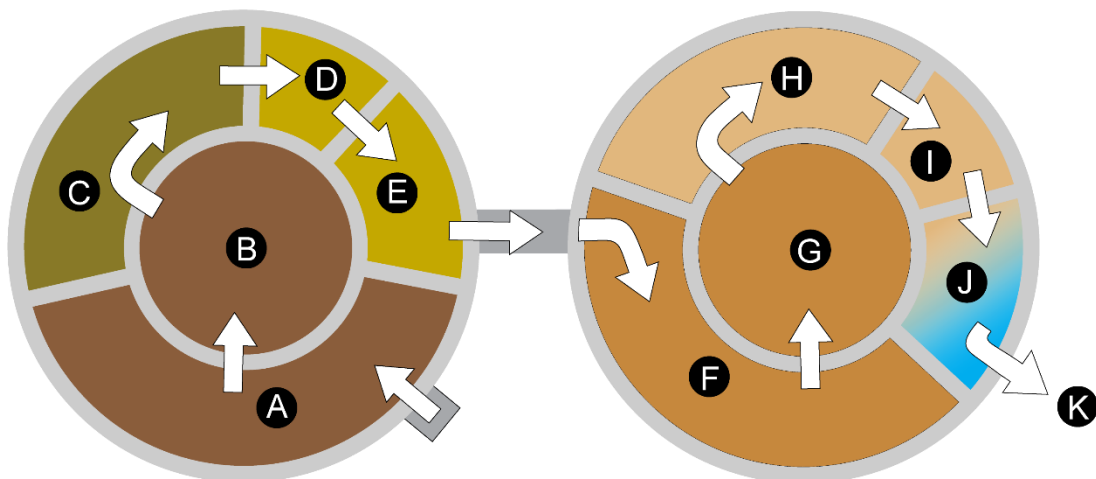
Flow path of wastewater:

1. Two Primary pre-treatment chambers, with a combined capacity of 4,630 Litres.
2. A secondary pre-treatment chamber, with a capacity of 1,490 Litres.
3. Two Sedimentation chambers with a combined capacity of 1,490 Litres.
4. Two Aeration chambers, with a combined capacity of 4,310 Litres. These chamber are both fitted with bio block media, and dual 9" disk diffusers.
5. Two Clarifying chambers, with a combined capacity of 1,910 Litres, containing a Taylex® Disk Filter fitted to the outlet, in the second chamber.
6. A Chlorination Pumpwell chamber, with a capacity of 621 Litres, incorporating a capacity of 300 Litres for chlorine contact of effluent. A chlorine disinfection unit is installed on the inlet to the irrigation chamber. The system is fitted with either a Davey D25 or D42 Irrigation Pump.
7. The automatic irrigation pump transfers the treated effluent to the effluent disposal area / land application area (LAA).



#### The Taylex® ABS5000 Treatment Process


- A** Primary Chamber
- B** Primary Chamber
- C** Secondary Chamber
- D** Sedimentation Chamber
- E** Sedimentation Chamber
- F** Aeration Chamber
- G** Aeration Chamber
- H** Clarification Chamber
- I** Clarification Chamber
- J** Chlorination Pumpwell
- K** Clear Recycled Water for Irrigation



## Product Specification Table

Australian Standards Compliance		
Effluent Testing	AS1546.3:2017	
Tank Design and Testing	In Ground	AS1546.1:2008
	Above Ground	AS3735:2001
System Model	ABS5000	Concrete
Treatment Level	Advanced Secondary	

Tank Capacity			
	Tank 1	Tank 2	Total
Tank Capacity	11,062L	11,062L	22,124L
Operating Capacity	7610L	6841L	14,451L

System Operating Capacities			
Maximum Hydraulic Loading Capacity		5,000 litres per day	
Chambers	Tank 1:		
A	Primary Chamber	2,350L	
B	Primary Chamber	2,280L	
C	Secondary Chamber	1,490L	
D	Sedimentation Chamber	640L	
E	Sedimentation Chamber	850L	
	Tank 2:		
F	Aeration Chamber	2,200L	
G	Aeration Chamber	2,110L	
H	Clarifier Chamber	1,340L	
I	Clarifier Chamber	570L	
J	Chlorination Pumpwell	621L	



Design Parameters		
Parameter	Total Per Day	Total Per person per day
Daily flow	5000L	150L
Maximum Organic Loading BOD <sup>5</sup>	700g	70g
Total Suspended Solids (TSS)	700g	70g
Total Nitrogen (TN)	150g	15g
Total Phosphorus( TP)	25g	2.5g

Effluent Compliance: AS1546.3:2017		
Biochemical Oxygen Demand (BOD <sup>5</sup> )	≤10mg/l	
Total Suspended Solids (TSS)	≤10mg/l	
E. Coli	≤10cfu/100ml	

Temperature		
	Minimum	Maximum
Operating Temperature C°	-2°C	45°C

Electricity Consumption		
Kilowatt hours per day (kWh/d)	6.16	
Kilowatt hours per 1000L (kWh/1000L)	1.36	

Servicing and Maintenance	
Servicing Frequency	Every 3 months

## COMPONENTS LIST AND REPAIR – REPLACEMENT INSTRUCTIONS

- |  |  |
|--|--|
| A. Primary Chamber                       | – 100mm x 150mm inlet Junction   |
| B. Primary Chamber                       | – NIL  |
| C. Secondary Chamber                     | – 100mm Junction , D25 Pump, High Level Alarm Float  |
| D. Sedimentation Chamber                 | – 100mm Junction, 100mm x 150mm Junction with pipe media and BIO Block                         |
| E. Sedimentation Chamber                 | – 100mm Junction, 100mm x 150mm Junction with pipe media and BIO Block                         |
| F. 1 <sup>st</sup> Aeration Chamber      | – 100mm Junction x 2, BIO Block, 2 x Air Diffusers   |
| G. 2 <sup>nd</sup> Aeration Chamber      | – 100mm Junction x 2, BIO Block, 2 x Air Diffusers   |
| H. 1 <sup>st</sup> Clarification Chamber | – 100mm Junction x 2   |
| I. 2 <sup>nd</sup> Clarification Chamber | – 100mm Junction, Taylex® Disk Filter  |
| J. Irrigation                            | – Dual Chlorine Dispenser, D25 / D42 Pump, High Level Alarm Float, 2 x 45° Bends, 1 x 90° Bend |

### Component List



#### TANK 1

##### Concrete Tank and Lid

Made from 32mpa concrete with SL 41Mesh

##### Repair / Replacement Details:

Replacement lids available from Taylex® Industries or your local Service Agents.

Chips and cracks can be repaired using Sika panel patch or mortor.



#### TANK 2

##### Concrete Tank and Lid

Made from 32mpa concrete with SL 41Mesh

##### Repair / Replacement Details:

Replacement lids available from Taylex® Industries or your local Service Agents.

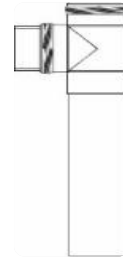
Chips and cracks can be repaired using Sika panel patch or mortor.



**1) 150mm x 100mm Sweep Tee With 600mm dropper pipe**

**Repair / Replacement Details:**

Replacement tee and pipe can be purchased from a local plumbing store. Cut 100mm pipe at wall and using a 100mm slab repair coupling install new tee.



**2) Lift Pump**

Effluent is pumped to Sedimentation Chamber (D). If the chamber reaches minimum volume, the float drops and de-activates the pump.

**Repair / Replacement Details:**

Turn the system off. Replace the pump by disconnecting the barrel union, be sure not to drop the internal valve assembly. Lift the Pump Assembly out of the tank. Undo the threaded fitting connect to the outlet of the pump. Re apply thread tape and fix the threaded fitting back onto the pump. Return the assembly to the tank and re-connect the barrel union, ensuring the valve is seated correctly. Turn the system on. Purchase the correct pump from Taylex® or a local outlet, ensuring the performance is identical to the pump removed.

DAVEY D25VA – 6.5m Head

Voltage – 220 ~240 IP 68

AMPS – 2 Phase 1 50hZ

Max Flow – 100L/min 4.5 head



**3) High Level Alarm Float**

**34)** Material – PVC  
Length – 20mm  
Width - 90mm  
Trigger – High Water  
Code – 3  
Visual – Red L.E.D - 3 Flashes  
Audible – Micro Buzzer  
Voltage – 12V

**Repair / Replacement Details:**

Turn the system off. Replace the float by disconnecting the electrical connection in the terminal block, located in the lower section of the control box. Feed the new float cable into the control box and connect to the terminal block, fixing the screws firmly. Re fix the float to the pipe assembly and loop the lead around the barrel union, to set the float height. Turn the system on. Purchase the float from Taylex®.

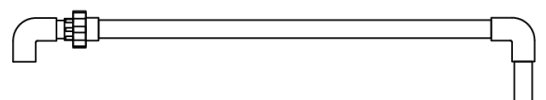


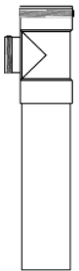

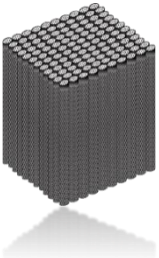
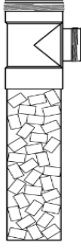
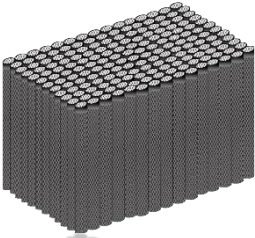
**4) 32mm Lift Pipe**

Transfer pump line, including Barrel Union.

**Repair / Replacement Details:**

Replacement fittings, pipes and barrel union can be purchased from a local plumbing store. Cut 32mm pipe to repair or replace.



<p>5) 16) 21) 26) 27) 28) 29)</p>	<p><b>100mm Sweep Tee With 600mm dropper pipe</b></p> <p><b>Repair / Replacement Details:</b> Replacement tee and pipe can be purchased from a local plumbing store. Cut 100mm pipe at wall and using a 100mm slab repair coupling install new tee</p>	
<p>6) 9)</p>	<p><b>100mm Sweep Tee With 1800mm dropper pipe</b></p> <p><b>Repair / Replacement Details:</b> Replacement tee and pipe can be purchased from a local plumbing store. Cut 100mm pipe at wall and using a 100mm slab repair coupling install new tee</p>	
<p>7)</p>	<p><b>BIO Block Media (Located in Chamber D)</b> Width - 550mm Length - 550mm Height - 700mm Surface Area - 31.7m<sup>2</sup></p>	<div data-bbox="813 1019 1061 1265"> <p>DEPARTMENT OF HEALTH <b>APPROVED</b> 26 FEB 2024 CHO OF WA</p> </div> 
<p>8) 11)</p>	<p><b>150mm x 100mm Sweep Tee With 600mm dropper pipe</b></p> <p><b>Repair / Replacement Details:</b> Replacement tee and pipe can be purchased from a local plumbing store. Cut 100mm pipe at wall and using a 100mm slab repair coupling install new tee.</p>	
<p>10)</p>	<p><b>BIO Block Media (Located in Chamber E)</b> Width - 560mm Length - 845mm Height - 700mm Surface Area - 49.38m<sup>2</sup></p>	

### 12) Two Blower Boxes

35) Material – HD Polyethylene  
41) Height – 350mm  
Length – 600mm  
Width – 400mm

The Blower boxed is fitted to the lid of the ABS using 4 x 30mm anchors.

#### Repair / Replacement Details:

Repairing boxes is not recommended. Replacement boxes can be purchased from Taylex® or your local service agent.



### 13) 2 x Single Weatherproof GPO's

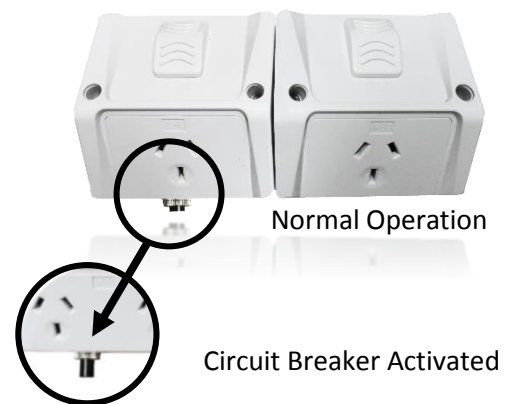
Single	Total
Height – 85mm	Height – 85mm
Length – 85mm	Length – 230mm
Width – 80mm	Width – 80mm

Mains 10amp power is connected through the 25mm coupling provided on the side of the ABS5000 and pulled up through a conduit into the GPO on the right. The 12volt power pack plugs into this GPO to power the control panel. The transfer pump is plugged into the GPO on the left.

The GPO on the left contains a 7amp circuit breaker, which will activate if the pump draws too many amps, indicating a fault with the pump. The breaker can be reset by pushing in the button if activated. The systems normal operation including alarms will continue to function, if the breaker is activated.

#### Repair / Replacement Details:

Replacing the GPO's can only be completed by a licenced electrician, please refer to the Taylex® Electrical Connection instructions for details. Replacements can be purchased from Taylex® or your local service agent.



### 14) Eco Transfer Pump Controller

On power up, a green light will appear in the top right corner, this shows normal operation.

The Secondary Chamber is fitted with a High Water Float. Once engaged, the Controller will indicate the alarm, 3 flashing LED's.



### 15) Control Panel Box

38) Material – HD Polyethylene  
Height – 210mm  
Length – 190mm  
Width – 85mm

The weather proof control box is fixed to the side of the blower box using stainless steel screws. The control panel is fitted to the inside of this box and is connected to the power, high water alarm and pressure switch, via a gland at the back of the box.





**Repair / Replacement Details:**

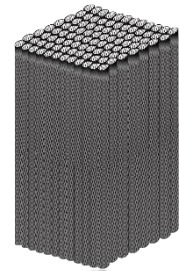
Repairing boxes is not recommended. Replacements boxes be purchased from Taylex® or your local service agent.

- 17) Diffuser**  
**19) Material – EPDM**  
**23) Diameter – 230mm (9inch)**  
**25) Repair / Replacement Details:**

Turn the system off. Replace the diffuser by making a new complete aeration pipe assembly fitted with the Diffuser. Cut the main aeration supply line, place the new diffuser in the system, weighed down with a small concrete block and rotate the diffuser under the biomass. Re fix the new aeration pipe assembly complete with a joining socket. Removing the old Diffuser is not required. Turn the system on. Purchase the complete assembly from Taylex®.



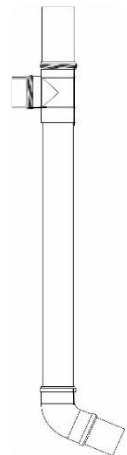
- 18) BIO Block Media (Located in Chamber F)**  
**20) Width - 550mm**  
**Length - 550mm**  
**Height - 1400mm**  
**Surface Area - 63.3m²**



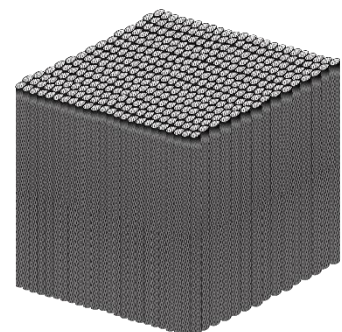
- 22) 100mm Sweep Tee With 1000mm dropper pipe and 100mm 45° M&F Bend**

**Repair / Replacement Details:**

Replacement tee and pipe can be purchased from a local plumbing store. Cut 100mm pipe at wall and using a 100mm slab repair coupling install new tee.



- 24) BIO Block Media (Located in Chamber G)**  
**Width - 1100mm**  
**Length - 1100mm**  
**Height - 1400mm**  
**Surface Area - 126.6m²**



- 30) Taylex TFG Disk Filter**  
Material – A.B.S and Nylon  
Height – 400mm  
Diameter – 300mm

**Repair / Replacement Details:**

Replace the TFG filter complete by removing the filter from the housing and inserting the new filter. If Filter Rods require replacement, remove the old rods, one by one, inserting the new rod each time so the filter plates remain assembled. To replace the entire housing, cut and remove the old housing in the transfer pipe, insert a slab repair coupling, re glue and fit the new housing. Ensure the glue is set before re-fitting the TFG filter. Purchase the complete assembly from Taylex®.



- 31) Chlorine Dispenser**  
Material – HD Polyethylene  
Length – 400mm  
Width – 175mm

The chlorine dispenser is placed in the 100mm Tee located in the irrigation chamber.

**Repair / Replacement Details:**

Repairing the Chlorine Dispenser is not recommended. If the Dispenser is damaged, replace it with a new unit. Purchase the complete assembly from Taylex®.



- 32) Irrigation Pump**  
The irrigation pump is self-controlled via a ball bearing activated float switch. When the according volume is reached in the pump chamber, the ball bearing in the float moves and creates an active connection.  
The treated effluent is pumped to the approved dispersal zone, as the chamber reaches minimum volume, the float drops and de-activates the pump. The type and capacity of the pump will be in accordance with the land application requirements.

**Repair / Replacement Details:**

Turn the system off. Replace the pump by disconnecting the barrel union, be sure not to drop the internal valve assembly. Lift the Pump Assembly out of the tank. Undo the threaded fitting connect to the outlet of the pump. Re apply thread tape and fix the threaded fitting back onto the pump. Return the assembly to the tank and re-connect the barrel union, ensuring the valve is seated correctly. Turn the system on. Purchase the correct pump from Taylex® or a local outlet, ensuring the performance is identical to the pump removed.

DAVEY D25 – 9m Head

Voltage – 220 ~240 IP 68  
AMPS – 1.9 Phase 1 50hZ  
Max Flow – 200L/min 7m

DAVEY D42A/B3 – 32m Head

Voltage – 220 ~240 IP 68  
AMPS – 4.3 Phase 1 50hZ  
Max Flow – 130L/min 7m





**33) Non- Return Valve**

Height – 85mm  
Length – 140mm  
Width – 85mm

**Repair / Replacement Details:**

Turn the system off. Replace the Non- Return Valve by cutting the pipe in either side of the valve. Re-join the pipe using sockets and glue the Valve and sockets together. Ensure the glue is set before turning the system back on.



**36) Nitto 120L Blower**

**42)** Material – Alloy / Plastic  
Height – 232mm  
Width – 210mm  
Length – 407mm  
Weight – 9.7kg  
Noise Rating: 40dB(A)  
Capacity – 120L  
Back Pressure Range – 5kpa – 25kpa  
Motor Power – 130 Watts  
Power Source – 240V 50hZ

**Repair / Replacement Details:**

Purchase replacement Blowers and parts from Taylex®.



**37) Weatherproof GPO's**

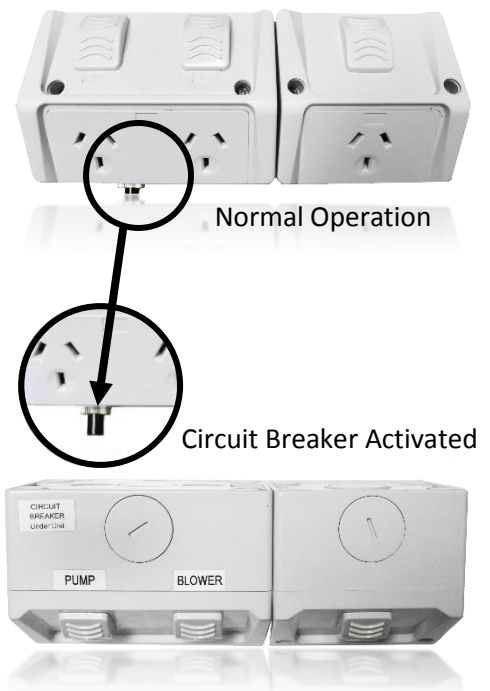
Single	Double
Height – 85mm	Height – 85mm
Length – 85mm	Length – 115mm
Width – 80mm	Width – 80mm

Mains 10amp power is connected through the 25mm coupling provided on the side of the ABS5000 and pulled up through a conduit into the Single GPO. The 12volt power pack plugs into the single GPO to power the control panel. The blower and irrigation pump are plugged into the double GPO.

The double GPO contains a 7amp circuit breaker, which will activate if either the pump or blower (or both) draw too many amps, indicating a fault with the pump or blower. The breaker can be reset by pushing in the button if activated. The systems normal operation including alarms will continue to function, if the breaker is activated.

**Repair / Replacement Details:**

Replacing the GPO's can only be completed by a licenced electrician, please refer to the Taylex® Electrical Connection instructions for details. Replacements can be purchased from Taylex® or your local service agent.



**39) L.E.D Light**  
Height – 30mm  
Length – 20mm

The LED visual alarm is constructed within the Eco Panel.  
The Green LED light indicates normal operation.  
The Red LED lights will flash when an alarm is present. The number of flashes represent the particular code.

**Repair / Replacement Details:**

Replacement of the LED lights only is not possible; the complete Control Panel must be replaced. Purchase the Control Panel from Taylex®.



**40) ECO Control Panel (240v to 12V Power Supply)**  
Length – 160mm  
Height – 100mm

The Taylex® ECO is a 12V controller powered by the 240v to 12v power supply plug. As the unit is 12V all works including replacements and repairs do not need to be completed by a Licenced Electrician. All service agents can therefore complete all works within the Control Box and on the Taylex® ECO Controllers.

The Taylex® ECO Controller Assembly (complete with Controller, Control Panel Box, 3 x GPO Assembly and Blower Box) is classed as electrical equipment and has been certified to comply with AS/NZS 3820, meeting the Electrical Safety requirements in Australia and New Zealand.

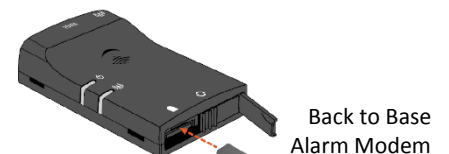
The ABS5000 system includes a Back To Base Alarm Modem. This modem alerts the customer / service agent of any alarms present on the system by SMS message, direct to up to 3 pre-programmed contact numbers. If power is ever lost to the system, the modem includes a back-up battery, which will continue to operate the modem and trigger a 'No Power' alarm.

**Repair / Replacement Details:**

Turn the system off. Replace the Control Panel by removing the 4 screws in the control box. Disconnect the Loom plug from the rear of the panel. Connect the loom to the new panel, return the new Control Panel to the control box and re fix the 4 screws. Turn the system on. Purchase the Control Panel from Taylex®.



ABS Eco Controller



Back to Base Alarm Modem



Powerbank Back-Up Battery

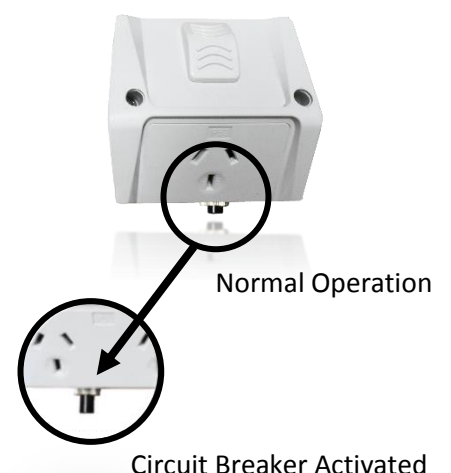
**43) Single Weatherproof GPO**  
Height – 85mm  
Length – 85mm  
Width – 80mm

Mains 10amp power is connected through the 25mm coupling provided on the side of the ABS5000 and pulled up through a conduit into the GPO.

The GPO contains a 7amp circuit breaker, which will activate if the blower draws too many amps, indicating a fault with the blower. The breaker can be reset by pushing in the button if activated. The systems normal operation including alarms will continue to function, if the breaker is activated.

**Repair / Replacement Details:**

Replacing the GPO can only be completed by a licenced electrician, please refer to the Taylex® Electrical Connection instructions for details. Replacements can be purchased from Taylex® or your local service agent.



Normal Operation

Circuit Breaker Activated

26 FEB 2024

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